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# Focused Ion Beam Time of Flight Mass Spectrometry

NSUF Instrument Scientist Research

Battelle Energy Alliance manages INL for the U.S. Department of Energy's Office of Nuclear Energy



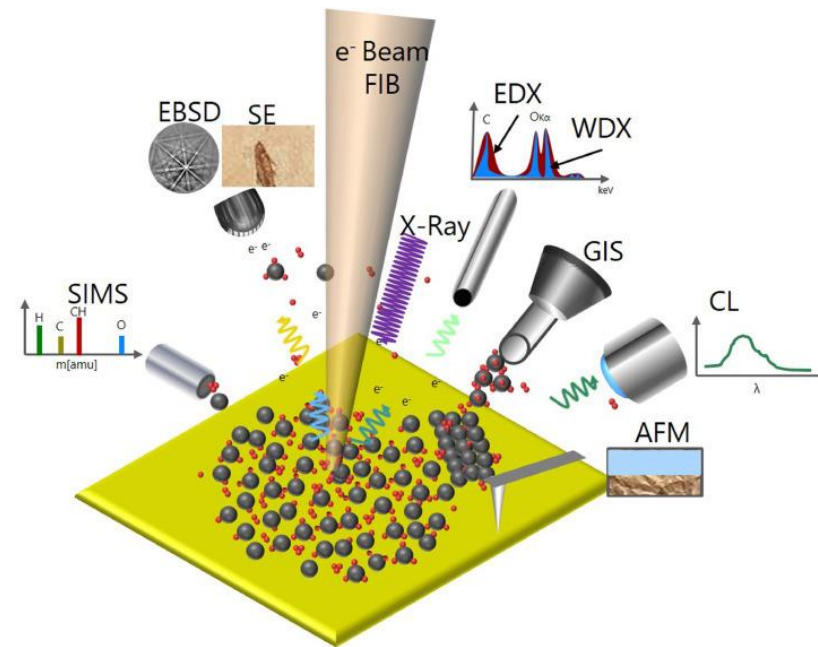
Idaho National Laboratory

# Multi-ion Dual-Beam FIB/SEM

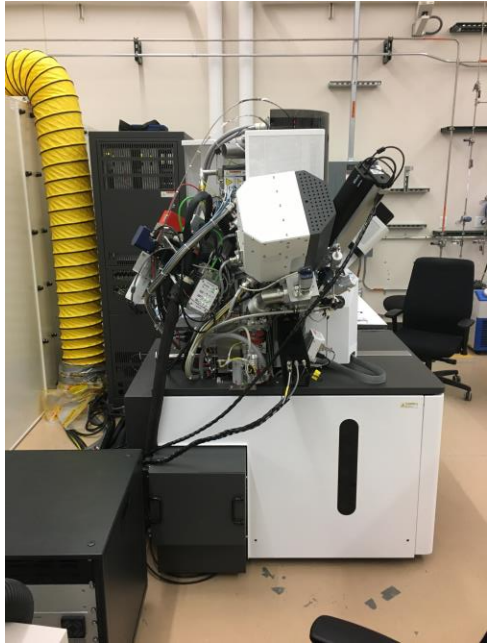


Available ions  
Xe, Ar, N<sub>2</sub>, O<sub>2</sub>  
Ion switching in >10 min

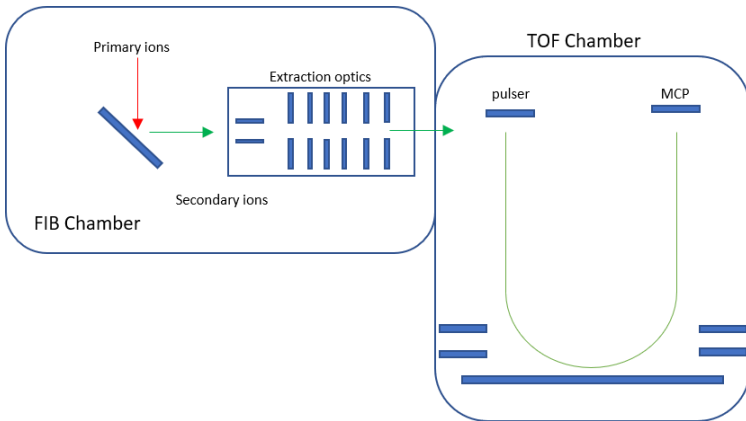
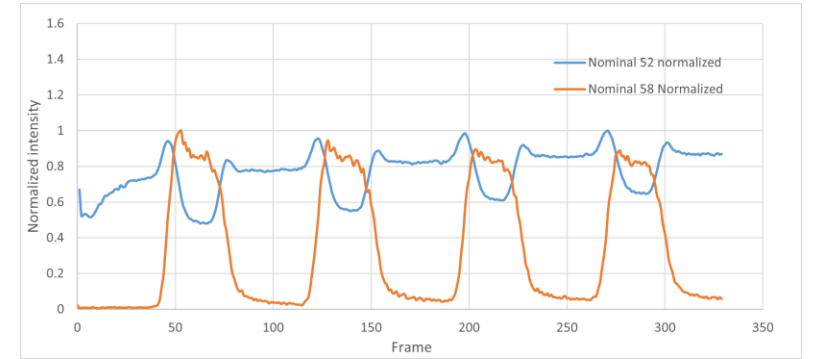
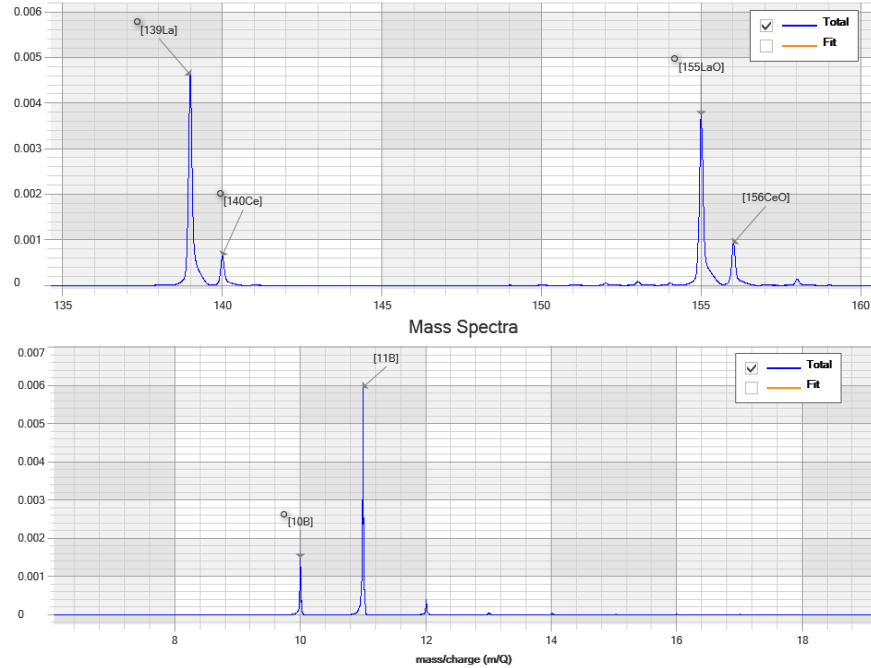
- Imaging
- Microanalysis
- Sample preparation



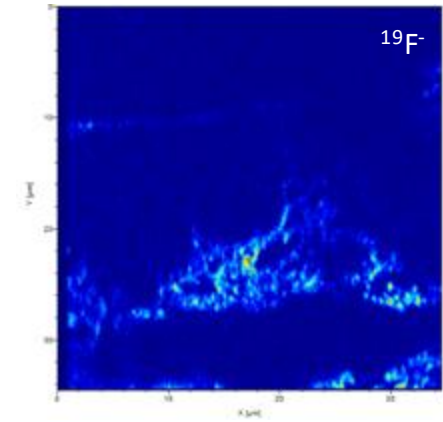
# Time-of-Flight FIB-SIMS



Mass Spectra  $m/\Delta m \sim 1000$

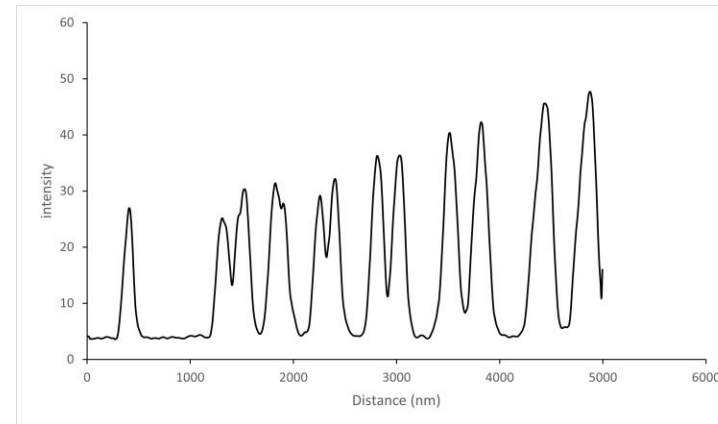
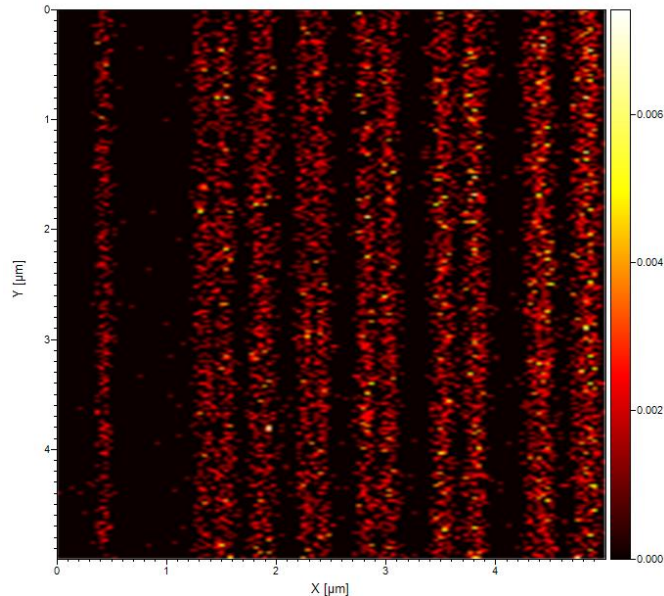


Ion flight path of 0.5 m



# Comparison to EDS and EPMA

	EDS	WDS	SIMS
range of detectable elements	boron or heavier	boron or heavier	all elements
detection of isotopes	no	no	✓
detection limit	0.1-1 at.%	100-500 ppm	1 ppm (or lower)
quantification	✓ (semi)	✓	limited
lateral resolution	500-1000 nm	500-1000 nm	50 nm
depth resolution	1000 nm	1000 nm	>5 nm



Lateral resolution  
~50 nm

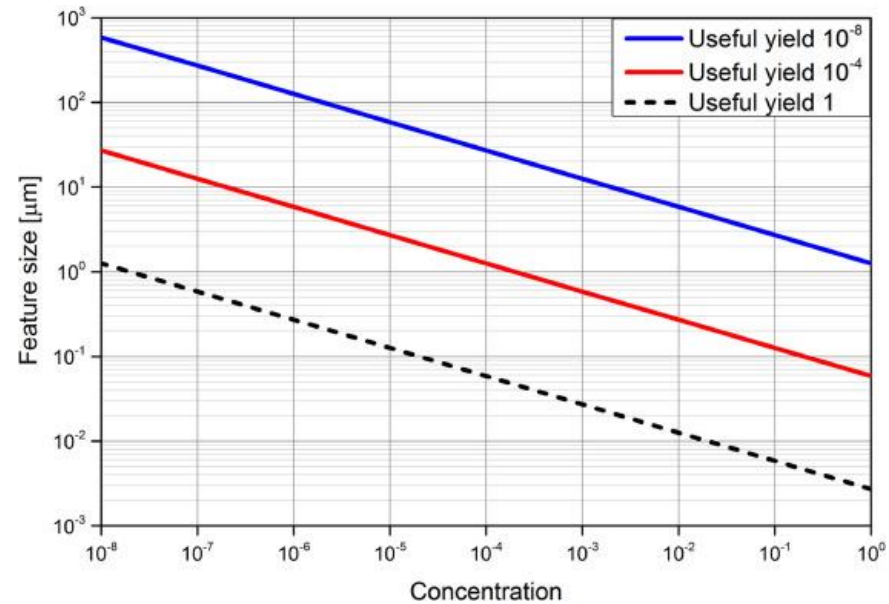
# Useful Ion Yield

$$UY = \frac{\text{Number of } M \text{ ions detected}}{\text{Number of sputtered } M \text{ atoms}}$$

$$p_M = \frac{I(M^+)}{UY * V}$$

100\*100\*100nm sputter volume, a UY of  $10^{-3}$ , and a minimum of 10 ions per pixel

$$p_m = 10^{19} \text{ at/cm}^3$$



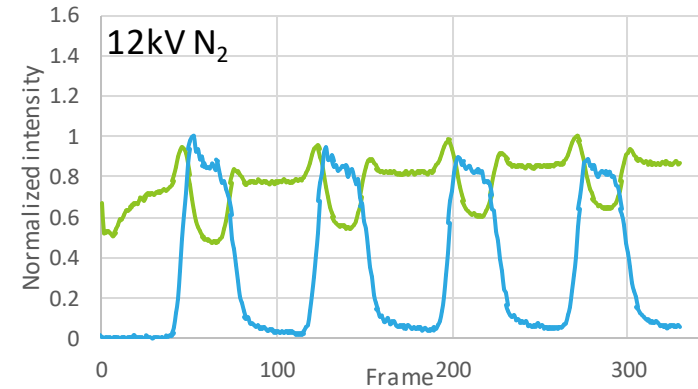
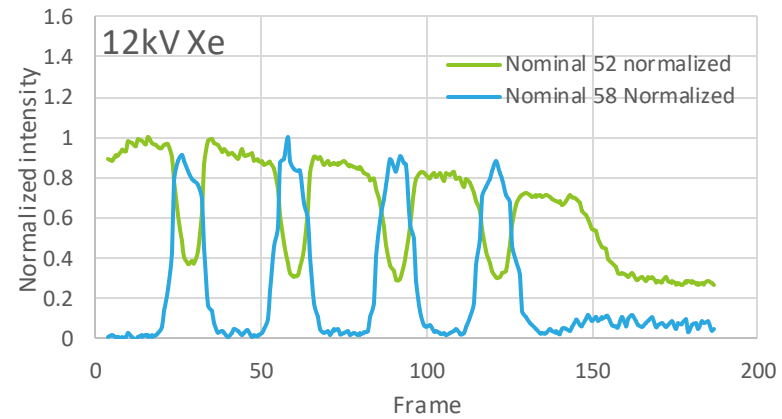
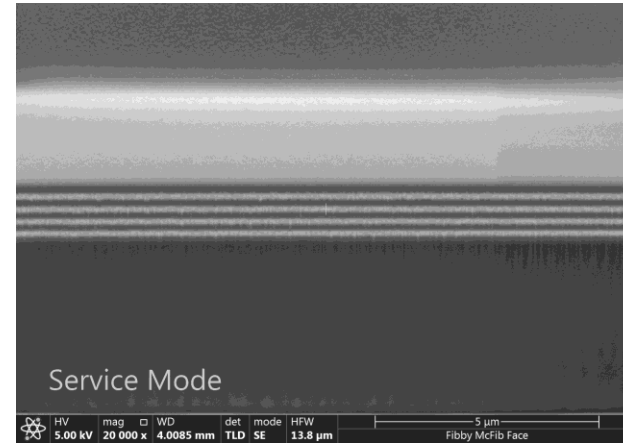
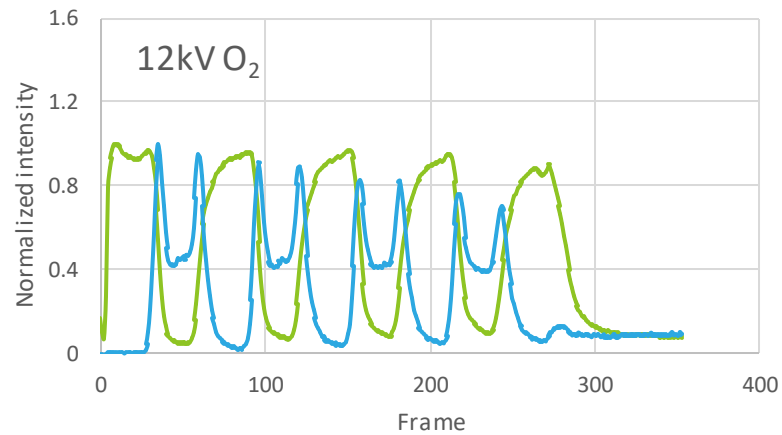
# Benefits of Multi-ion plasma Column Ion- yield study for Al

$$UY = \frac{\text{total ion count}}{\text{total number of removed atoms}}$$

Primary ion	Useful yield
O <sub>2</sub> <sup>+</sup>	1.5E-04
N <sub>2</sub> <sup>+</sup>	5.3E-05
Xe <sup>+</sup>	8.4E-06
Ar <sup>+</sup>	3.6E-06

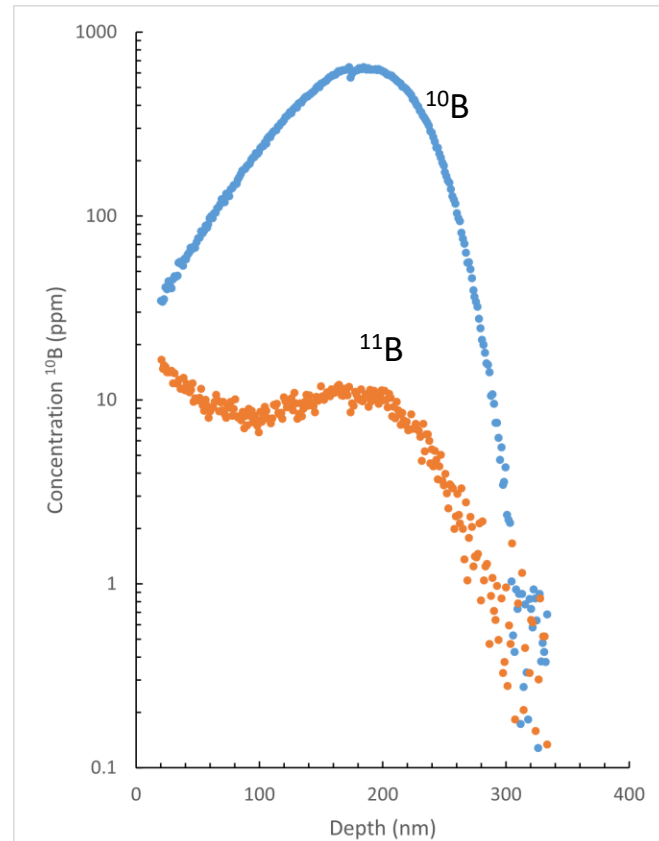


# Examples – Depth profiling



# Depth profiling Ion implanted Materials

$O_2^+$  primary ion, 5 kV,  
52° angle of incidence



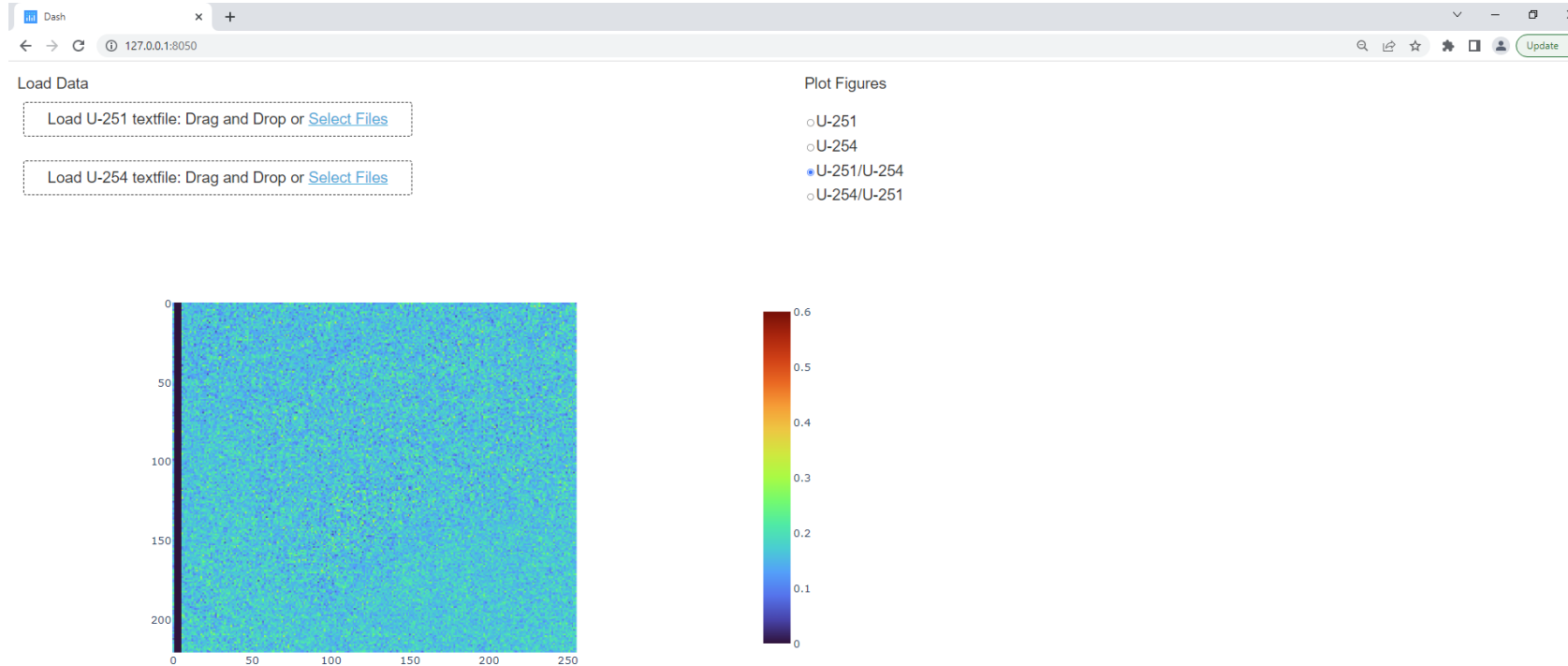
- Indicates sensitivity is ~1 ppm under these conditions



# Isotope ratio Imaging

- Nuclear applications of SIMS often benefit from isotope ratio determination
  - Burn up
  - Fission product analysis and distribution
- Typical isotope ratio determinations in irradiated nuclear fuel are bulk methods

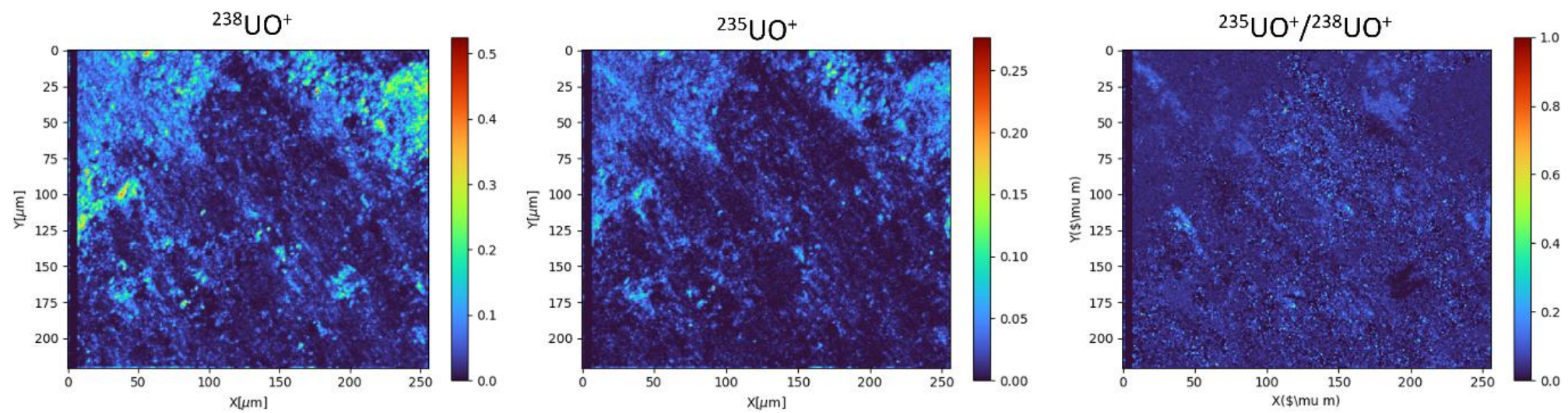
# Development of Isotope Ratio imaging for FIB-SIMS



- Developed an easy to use GUI tool for generating isotope ratio images
- Available to all users of the TOF-SIMS
- Have added pre and post processing functions to enhance usefulness of the tool

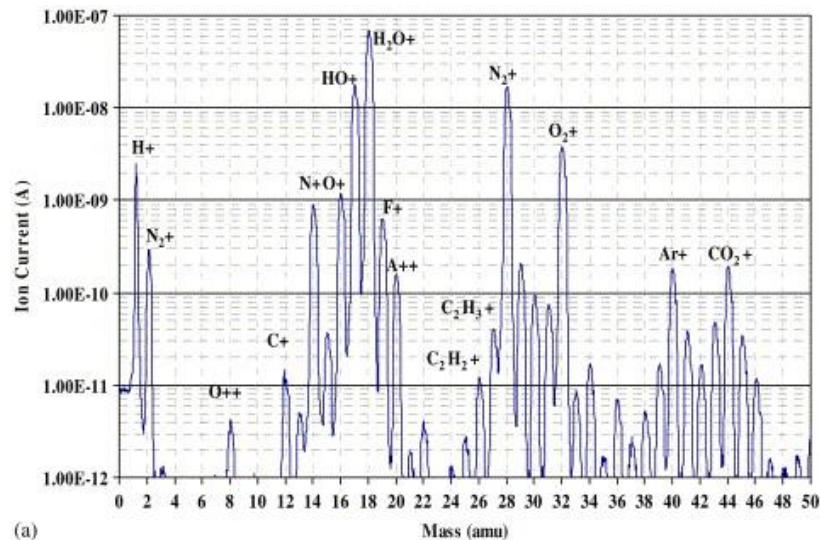


# Development of Isotope Ratio imaging



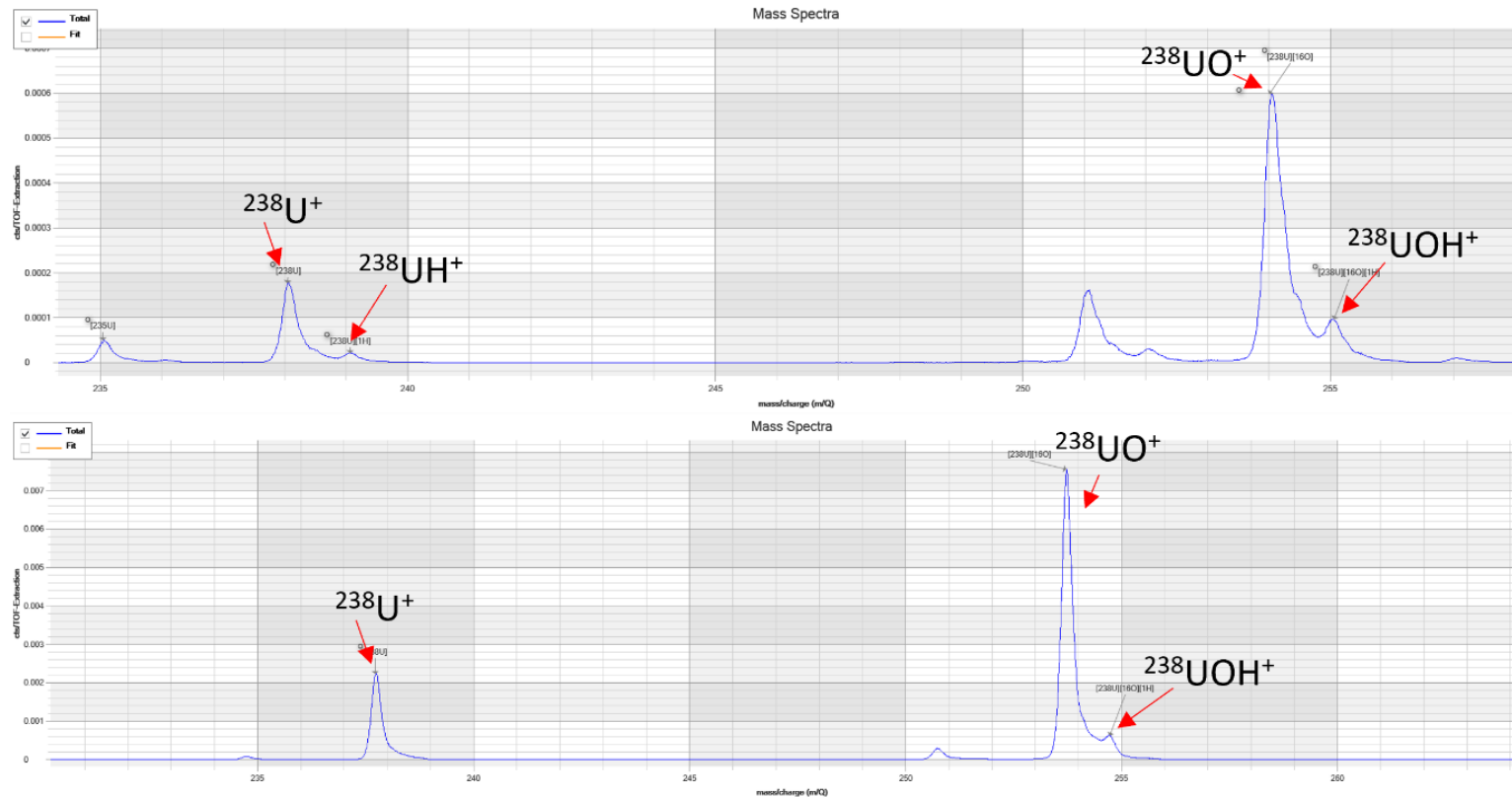
# Reduction of Molecular Hydride Formation

- Formation of molecular hydrides occurs during the sputtering process
- Molecular hydrides complicate the mass spectrum and present isobaric interferences.
- Make it so extremely high Mass resolving power is necessary.
  - $^{238}\text{UH}^+$  from  $^{239}\text{Pu}^+$  is 26385 M/ $\Delta$ M



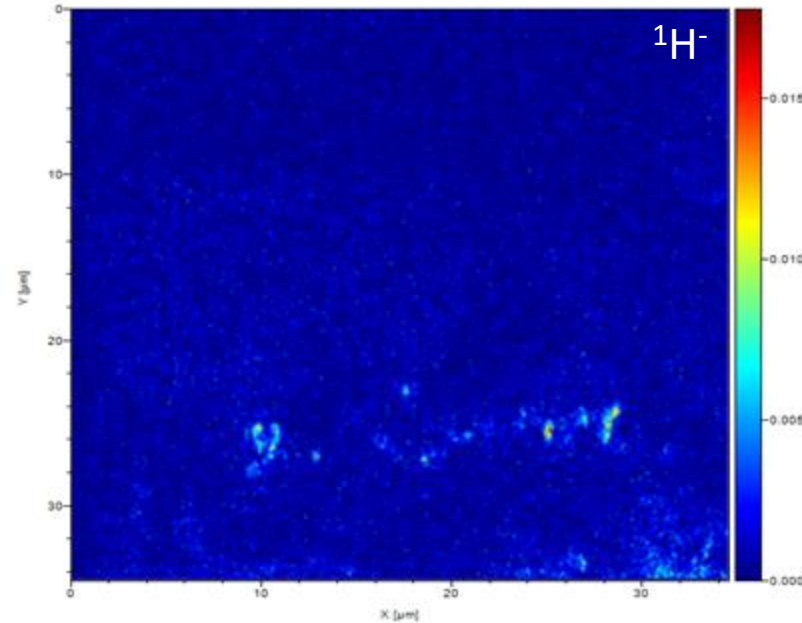
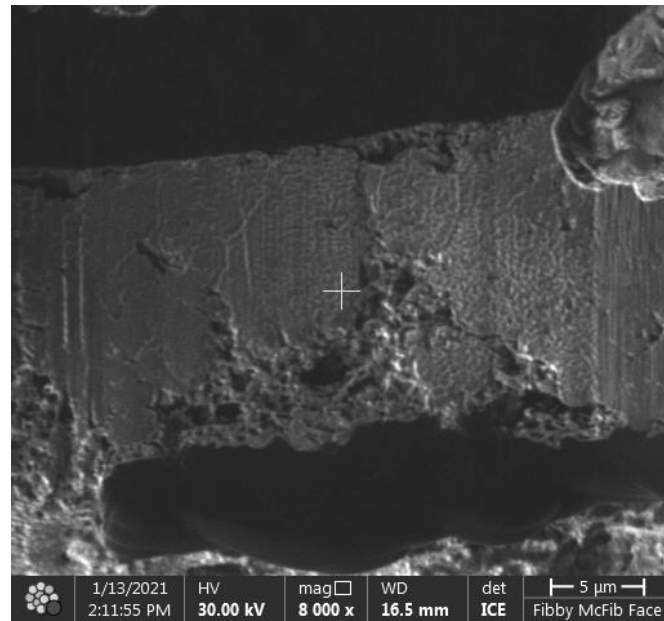
(a)

# Reduction of Molecular Hydride Formation



# Hydrogen Imaging

30 kV Xe primary ions



- Limited chamber vacuum ( $10^{-5}$  pa) make hydrogen detection difficult



# Idaho National Laboratory

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