

# Integrated analysis of microstructure and thermal conductivity in irradiated materials

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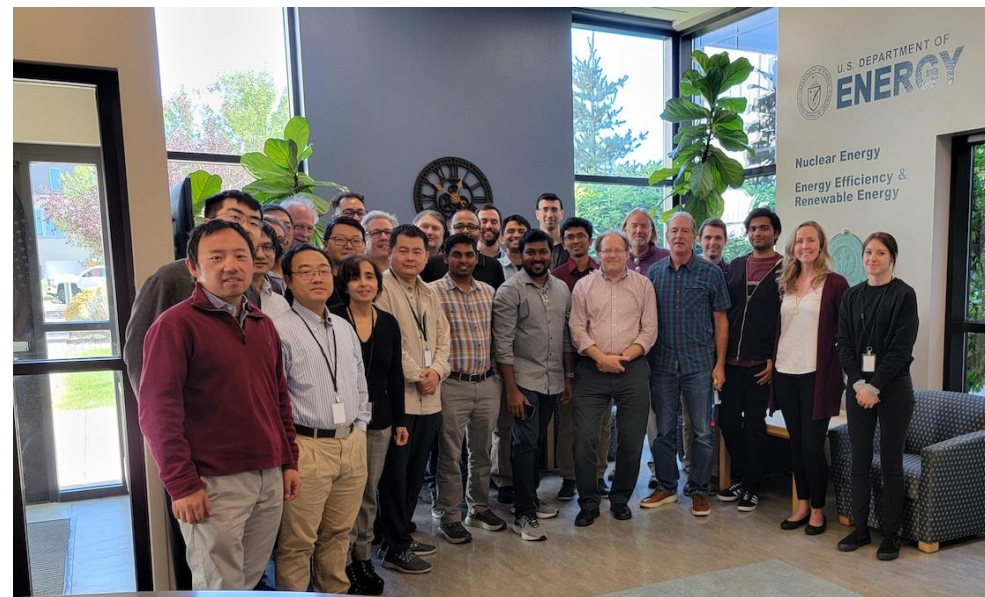
# Acknowledgements

## OSU Team:

- Joshua Ferrigno (PhD)
- Saqeeb Adnan (PhD)
- Erika Nosal (PhD)
- Alumni: Yuzhou Wang (PhD, Postdoc), Vinay Chauhan (PhD)

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- Idaho National Laboratory Directed Research Program (INL-LDRD)
- DOE NSUF RTE



## Collaborators:

### *Thermal conductivity measurements:*

- David Hurley, Zilong Hua, Amey Khanolkar, Tsveti Pavlov (INL),

### *Samples, Irradiation and characterization:*

- Lingfeng He (NSCU), Kaustubh Bawane (INL), Matt Mann (AFRL), Lin Shao (TAMU), and Fabiola Cappia (INL)

### *Modeling:*

- Linu Malakkal, Shuxiang Zhou, Chao Jiang (INL), Anter el Azab (Purdue), Chris Mariannetti (Columbia), Miaomiao Jin (PSU),

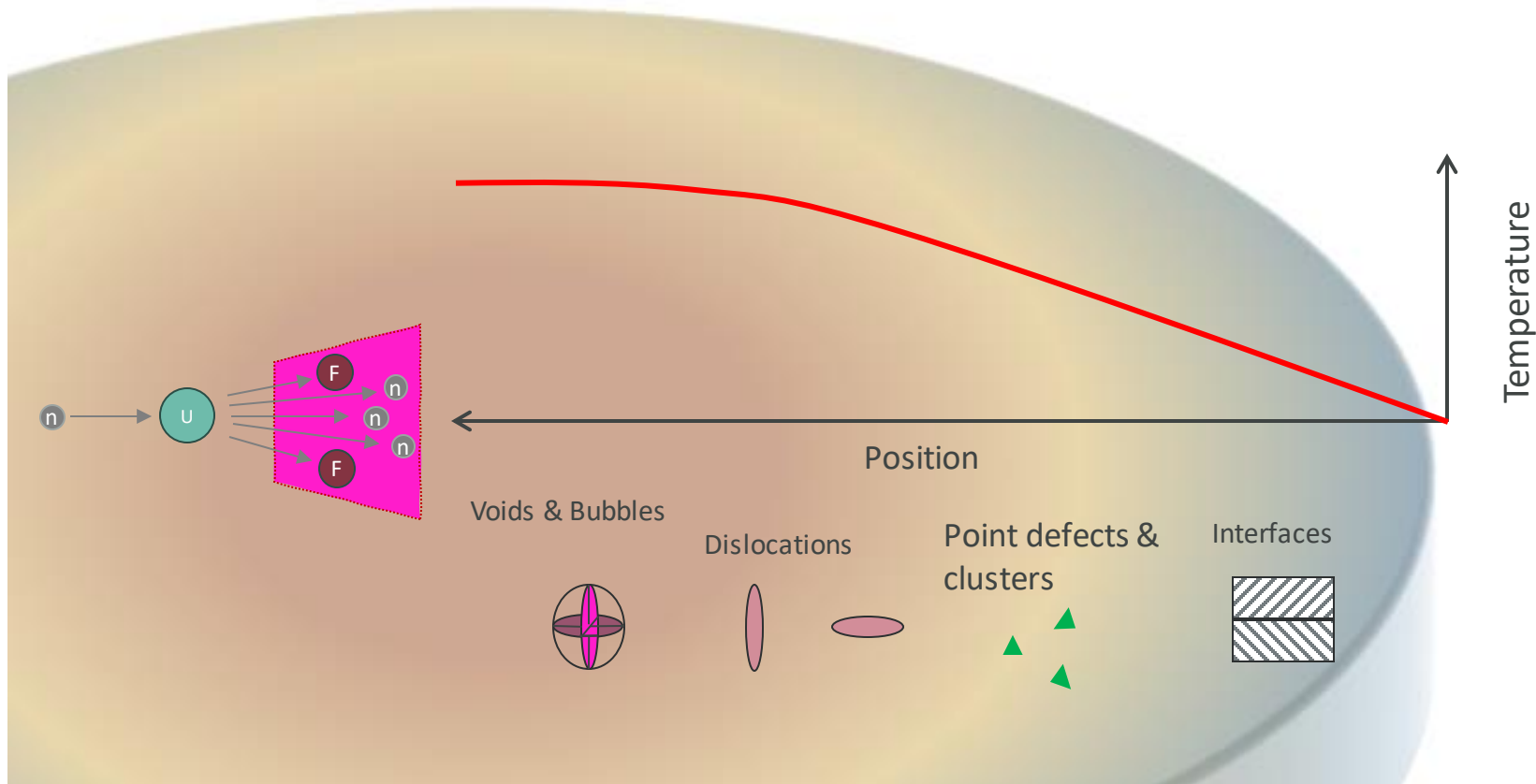


# Temperature dependent microstructure

$$D = D_0 \exp(-Q_a/k_B T)$$

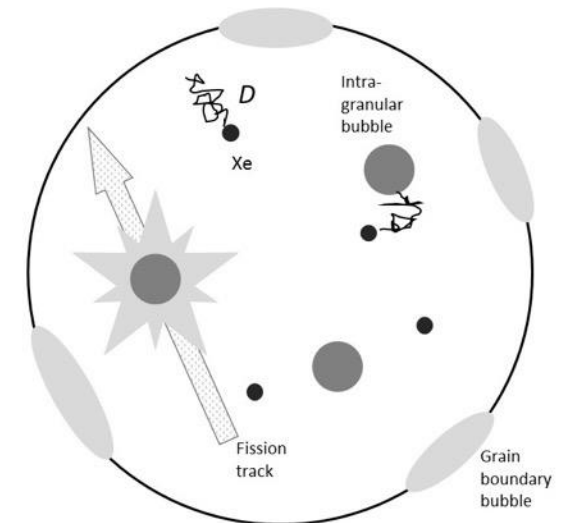
$$\text{Grain growth: } d^2 - d_0^2 = Dt$$

$$\text{Fission gas release: } f_c = 4 \left( \frac{Dt}{\pi a^2} \right)^{\frac{1}{2}} - \frac{3Dt}{2a^2}$$



## Nuclear fuel

- Strong temperature gradient
- Fission rate is also not uniform
- Microstructure evolution is governed by atomic diffusion with Arrhenius-type temperature dependence



# UO<sub>2</sub> conductivity correlations in FPCs

where

$$K = K_o \cdot FD \cdot FP \cdot FM \cdot FR$$

- K<sub>o</sub> = thermal conductivity of unirradiated, fully dense urania
- FD = factor for dissolved fission products
- FP = factor for precipitated fission products
- FM = factor to correct for the Maxwell porosity effect
- FR = factor for the radiation effect

Thermal conductivity of unirradiated, fully dense urania and factors included in the I are described by the Equations 2.3-3 through 2.3-7.

$$K_o = \frac{1}{0.0375 + 2.165 \times 10^{-4} T} + \left[ \frac{4.715 \times 10^9}{T^2} \right] \exp \left[ -\frac{16361}{T} \right]$$

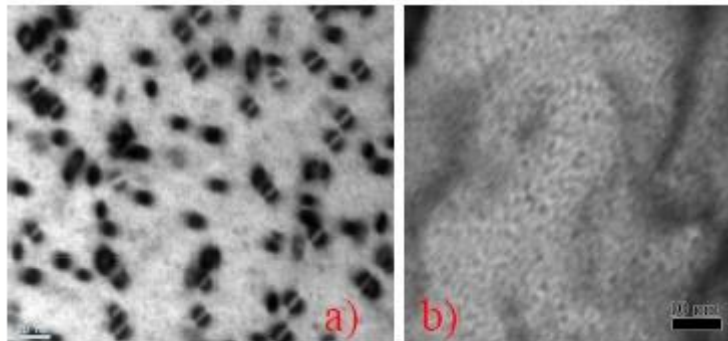
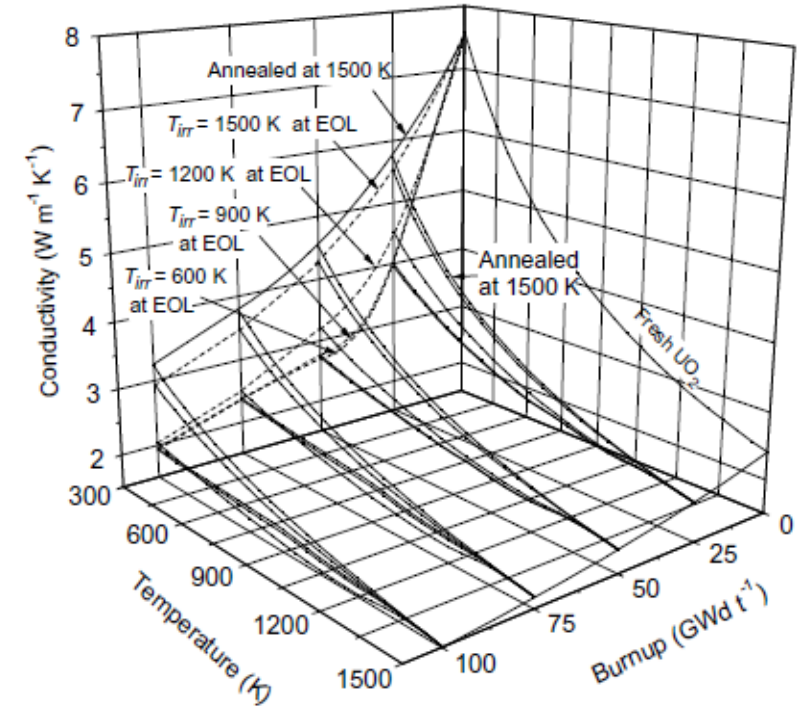
$$FD = \left[ \frac{1.09}{B^{3.265}} + \frac{0.0643}{\sqrt{B}} \sqrt{T} \right] \arctan \left[ \frac{1}{\frac{1.09}{B^{3.265}} + \frac{0.0643}{\sqrt{B}} \sqrt{T}} \right]$$

$$FP = 1 + \left[ \frac{0.019B}{3 - 0.019B} \right] \left[ \frac{1}{1 + \exp \left( -\frac{T - 1200}{100} \right)} \right]$$

$$FM = \frac{1 - p}{1 + (s - 1)p}$$

$$FR = 1 - \frac{0.2}{1 + \exp \left( \frac{T - 900}{80} \right)}$$

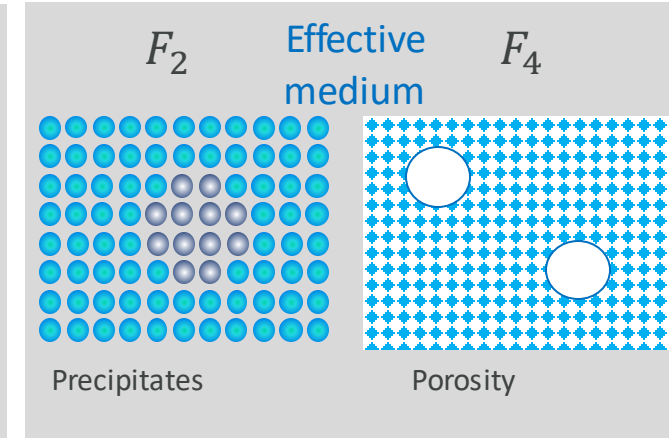
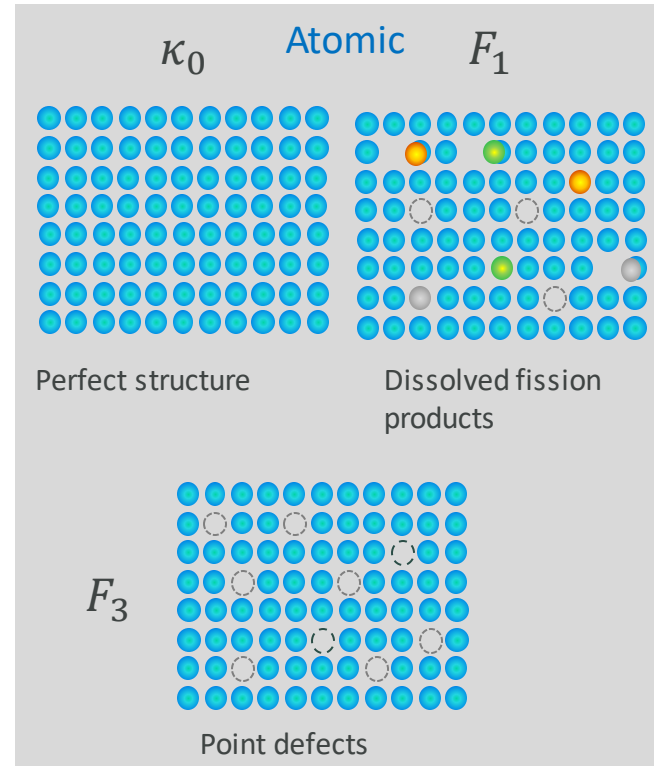
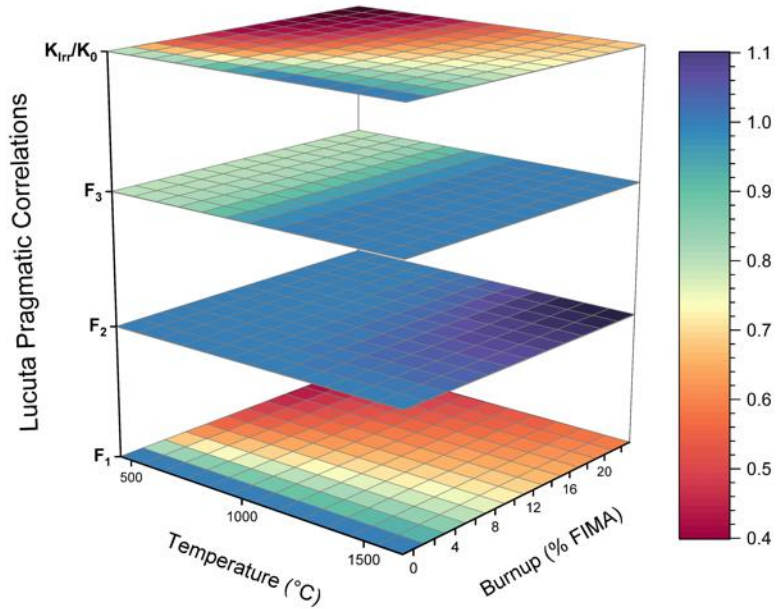
- Common correlation are by Lucuta and Ronchi
  - G. Lucuta, *et al.*, JNM 232, 166-180 (1996)
  - Ronchi et al, JNM 327 (2004) 58
- Limitation of current fuel performance codes
  - No spatial resolution
  - No detailed microstructure information
- NE's NEAMS and BES's EFRC address these limitations



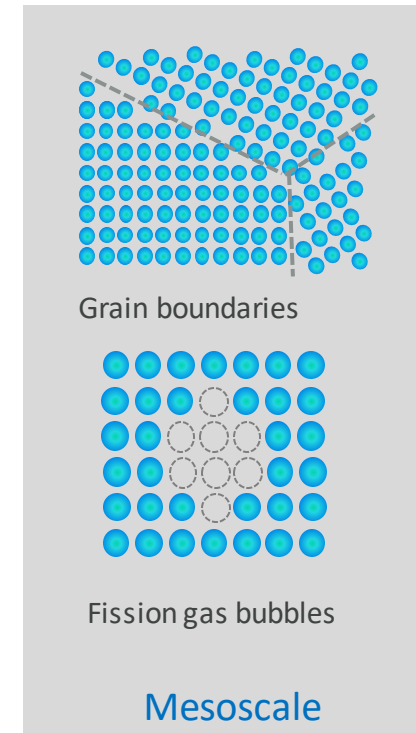
TEM images of Krypton implantation in UO<sub>2</sub> showing a) dislocation loops, b) bubbles over focus, and c) bubbles under focus.

# Thermal conductivity in engineering fuel performance codes

$$\kappa_{irr} = \kappa_0 F_1 F_2 F_3 F_4$$



Validated empirical correlations



Empirically treated needs more validation

Not considered

- Conductivity reduction by dissolved fission product is governed by burnup
- Impact of radiation defects was deemed to complex to model and relied in empirical model

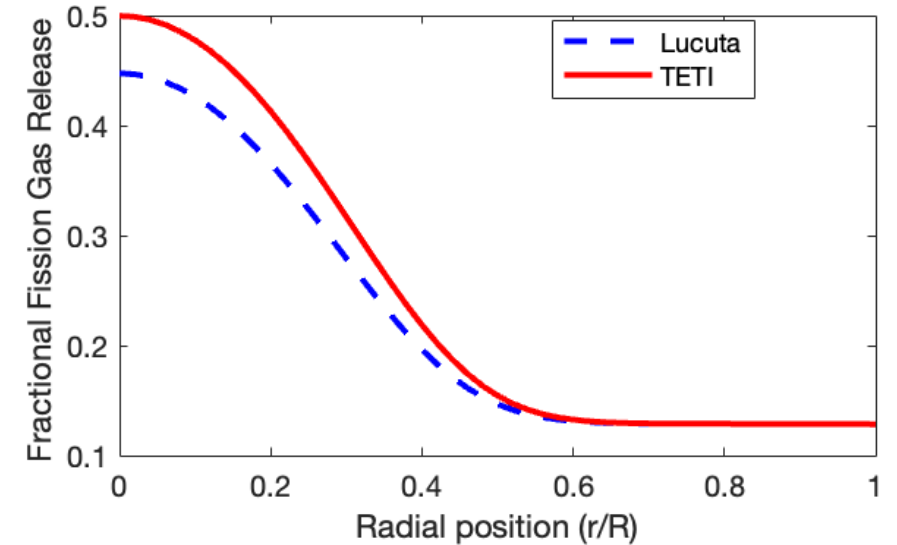
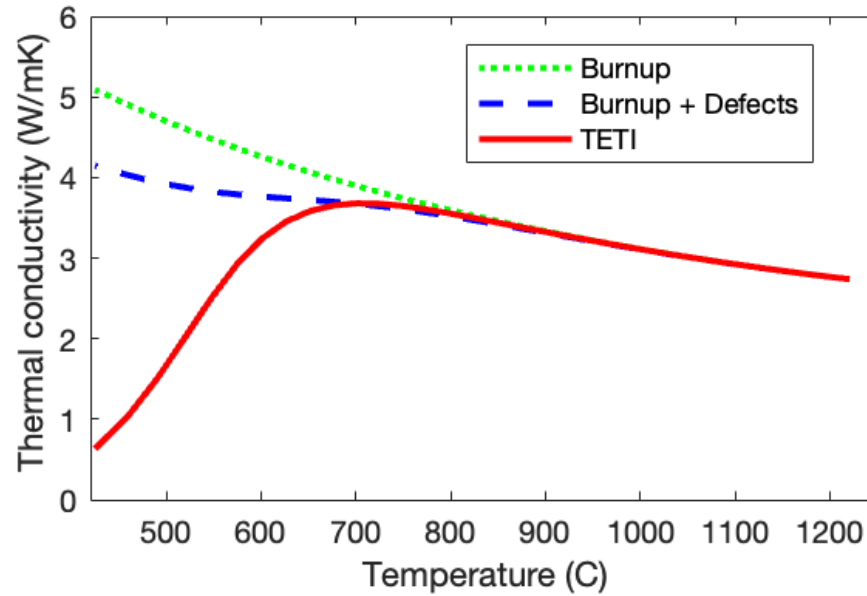
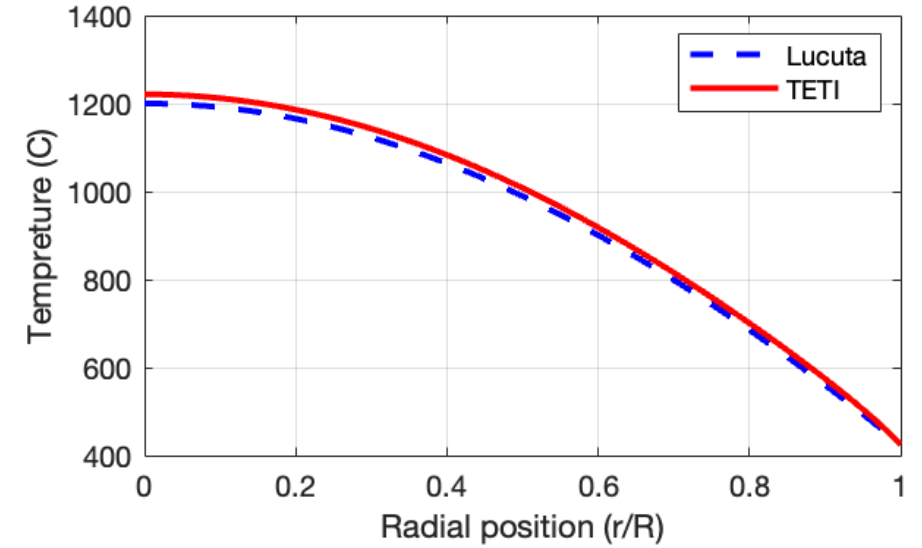
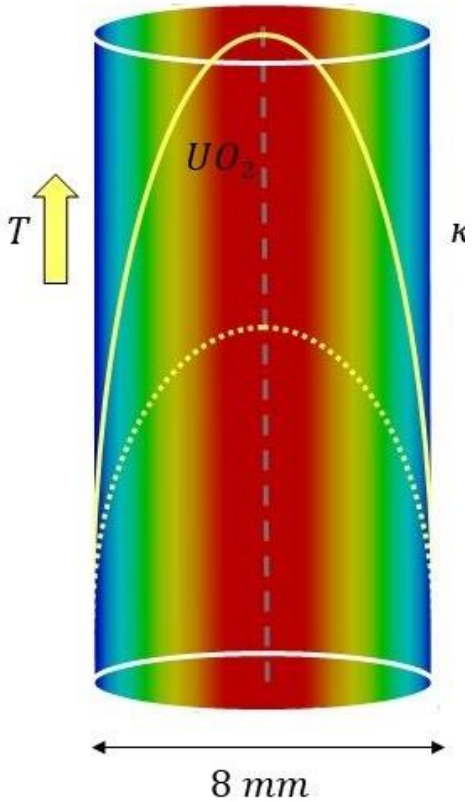
Hurley *et al.*, Chem. Rev. 122, 3711 (2022)  
 Lucuta, *et al.*, JNM 232, 166-180 (1996)  
 Ronchi *et al.*, JNM 327, 58 (2004)



# Lucuta Model model refinement

$$\kappa_0 F_1 = \frac{1}{A + A_{BU} + BT}$$

$$F_3 = 1 - \frac{0.2}{1 + \exp\left(\frac{T - 900}{80}\right)}$$



# Measurement of thermal conductivity/diffusivity

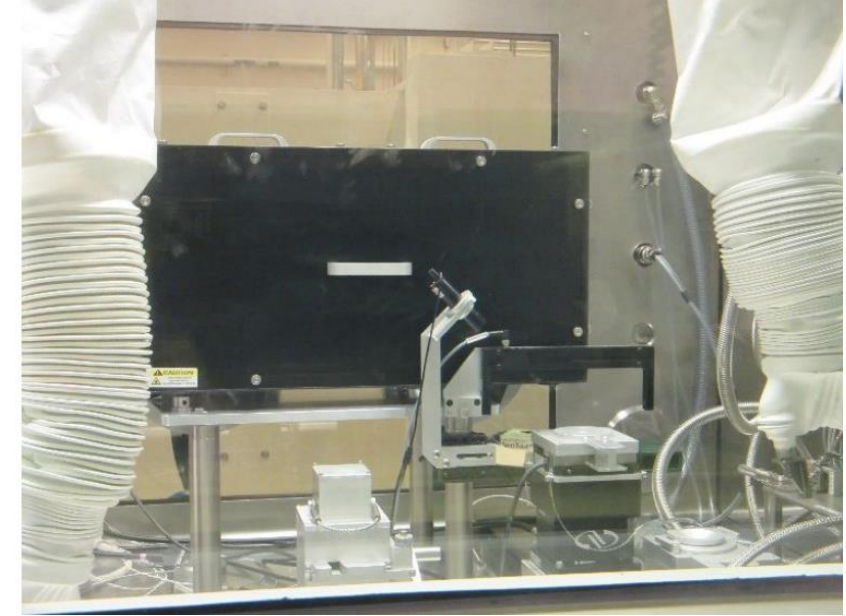
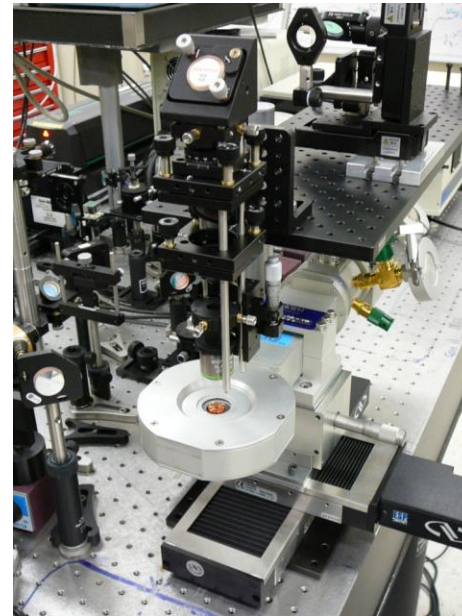
Laser flash

Modulated thermoreflectance / thermal conductivity microscope

$$Q'' = -\kappa \vec{\nabla} T$$

$$\rho C \frac{\partial T}{\partial t} = \vec{\nabla} \cdot (\kappa \vec{\nabla} T) + q$$

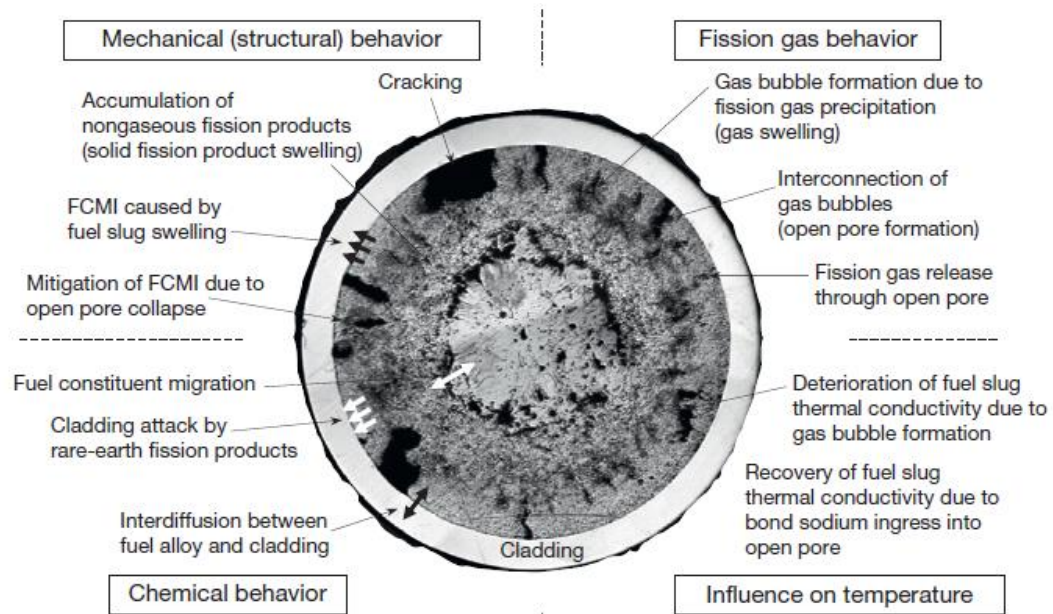
$$D = \frac{\kappa}{\rho C}$$



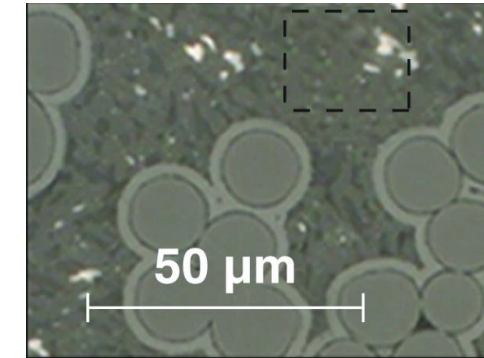
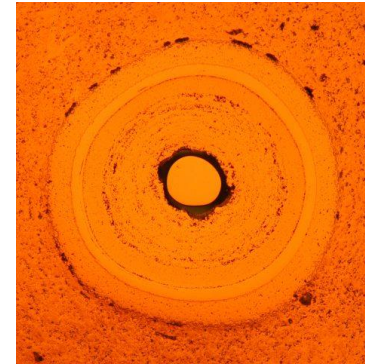
- Methods applied to fuels are typically transient and thus measure thermal diffusivity
- Laser flash analysis is typically used for bulk measurements
- Modulated thermoreflectance is commonly used for studying thermal transport in thin films for thermal management of electronic devices and thermoelectrics



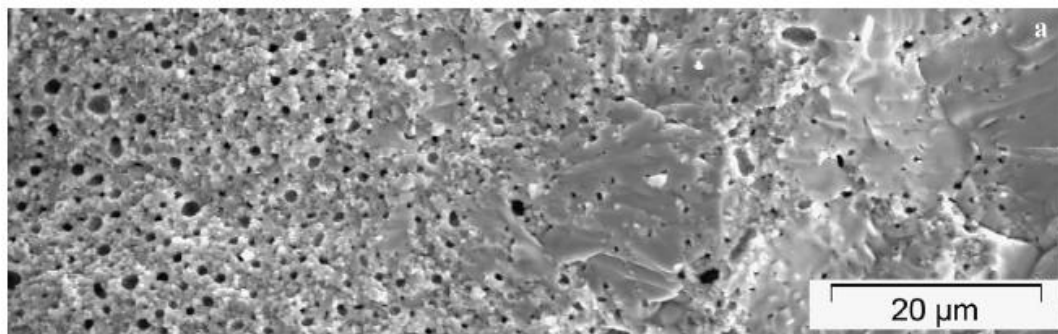
# Need for spatial resolution techniques



T. Ogata, *Compreh. Nuc. Mat.* Vol 3, pp 1-40 (2012)



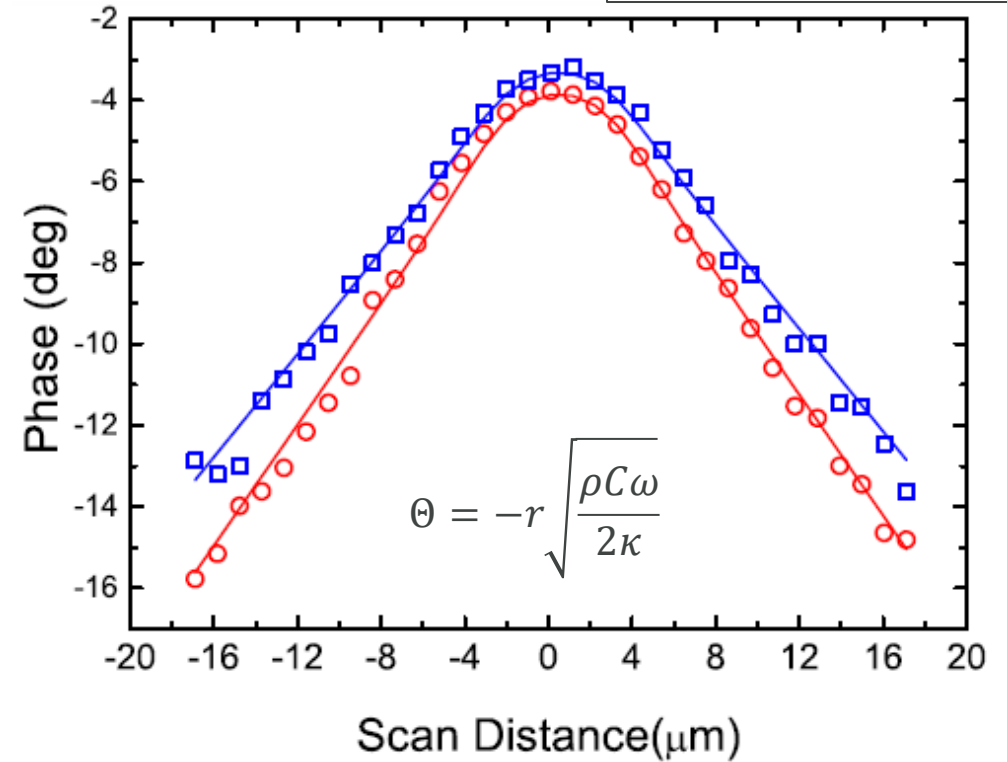
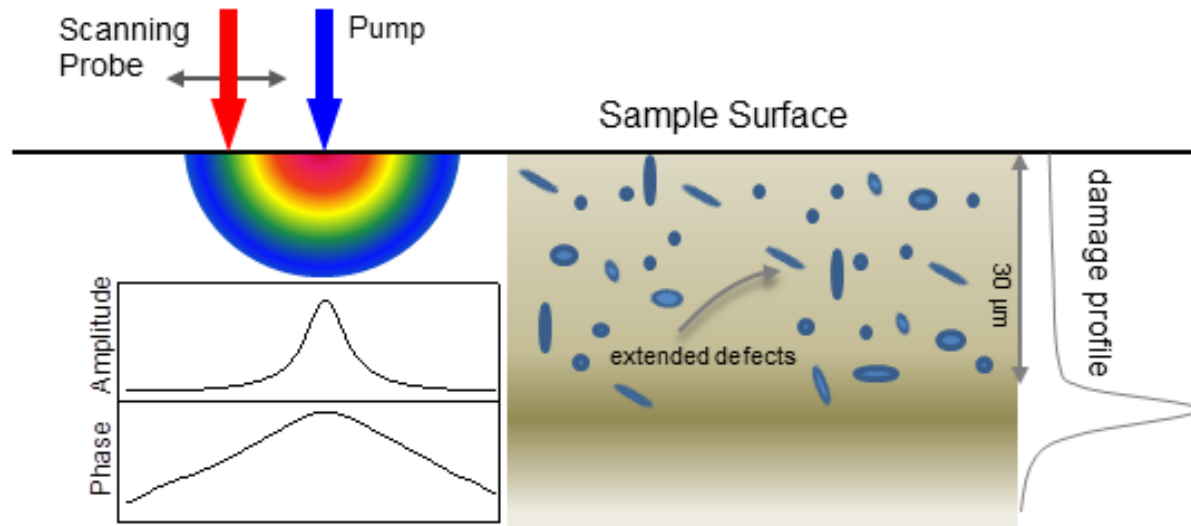
- Irradiated fuels have nonhomogeneous damage profile
  - Constituent redistribution in U-metal fuels,  $\text{UO}_2$  high burnup structure, TRISO fuel
- Advanced composite materials
  - SiC/SiC fiber composites
  - Corrosion resistant coatings for cladding
- Fundamental studies that utilize ion beam irradiation
- Samples with small dimensions and irregular shapes





# Modulated thermoreflectance method

$K_{\text{ref}} = 146 \pm 5 \text{ W/mK}$   
 $K_{\text{irr}} = 137 \pm 4 \text{ W/mK}$



$$\rho C \frac{\partial T}{\partial t} = \vec{\nabla} \cdot (\kappa \vec{\nabla} T) + q e^{-i\omega t}$$

$$i\omega T_{\omega} = \frac{k}{\rho C} \nabla^2 T_{\omega} + \frac{q'''}{\rho C}$$

Khafizov *et al.*, Nucl. Instrum. Meth. B 325, 11 (2014)

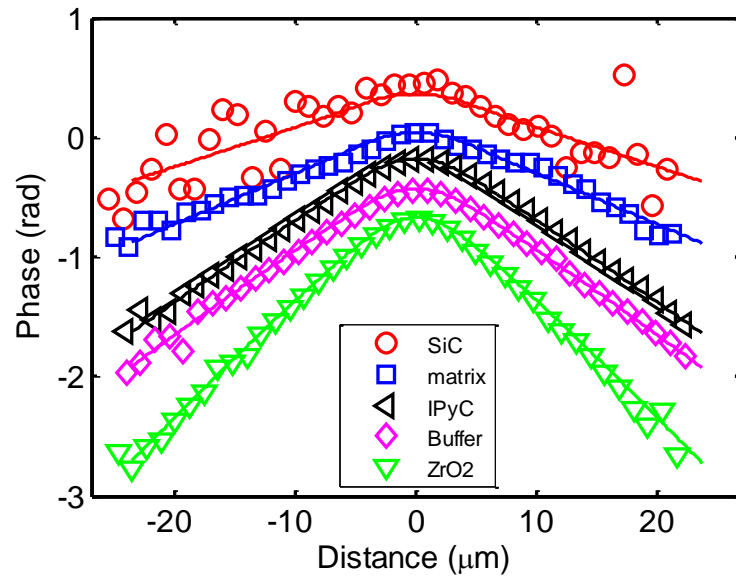
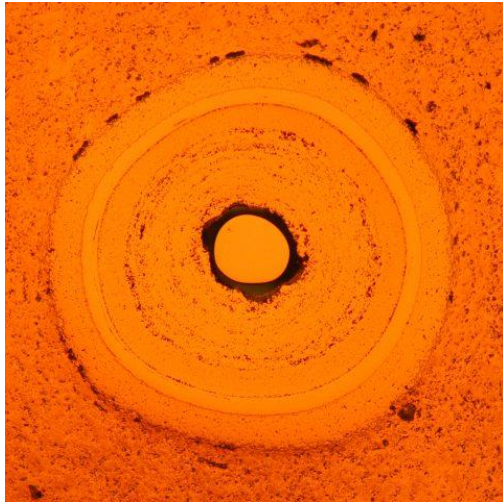
Hurley *et al.*, Rev. Sci. Instrum. 86, 123901 (2015)

Khafizov *et al.*, J. Mater. Res. 32, 204 (2017)

The slope of phase profile is larger in irradiated sample (red) than in reference (blue), an indication of thermal conductivity reduction in irradiated sample



# Conductivity of individual layers in TRISO



	Experiment (W/m K)	PARFUME (W/m K)	Rochais <i>et al.</i>
Matrix	26.2 ± 0.9	39.7	
OPyC	6.7 ± 0.3	4	4.8
SiC	62.1 ± 1.7	61	NA
IPyC	8.4 ± 0.1	4	10.3
Buffer*	6.5 ± 0.1	0.5	7.0
ZrO <sub>2</sub>	3.1 ± 0.5		2.3

\*Bulk, nonporous region

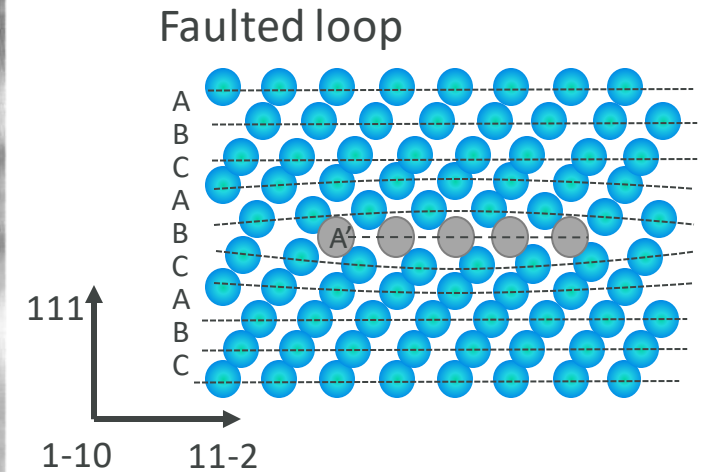
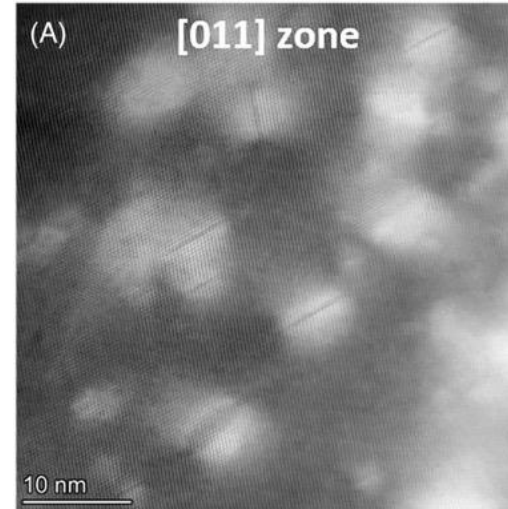
Rochais *et al.* Nucl Engin. Des. 238 (2008) 3047

- TRISO particle is a primary candidate fuel for advanced high temperature reactors and fully ceramic encapsulated ATF
- Conductivity of individual layers important for predicting transient behavior was measured

Khafizov et al., J. Mater. Res. 32, 204 (2017)

Moorehead et al., Materials Today Advances 21, 100455 (2024)

# Ion irradiation and PIE (Transmission electron microscopy)

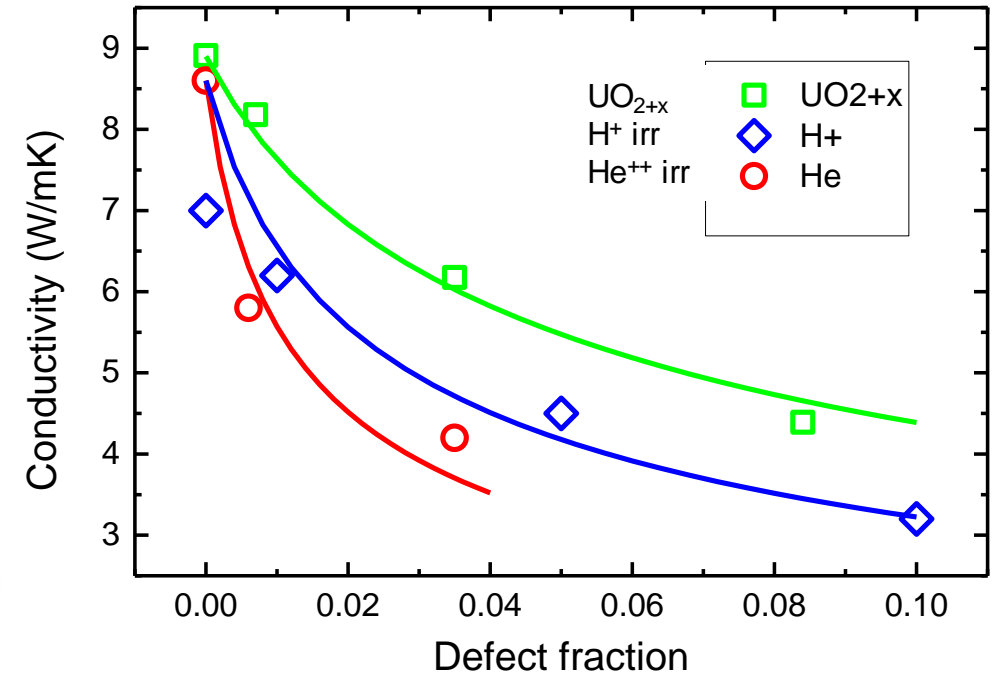
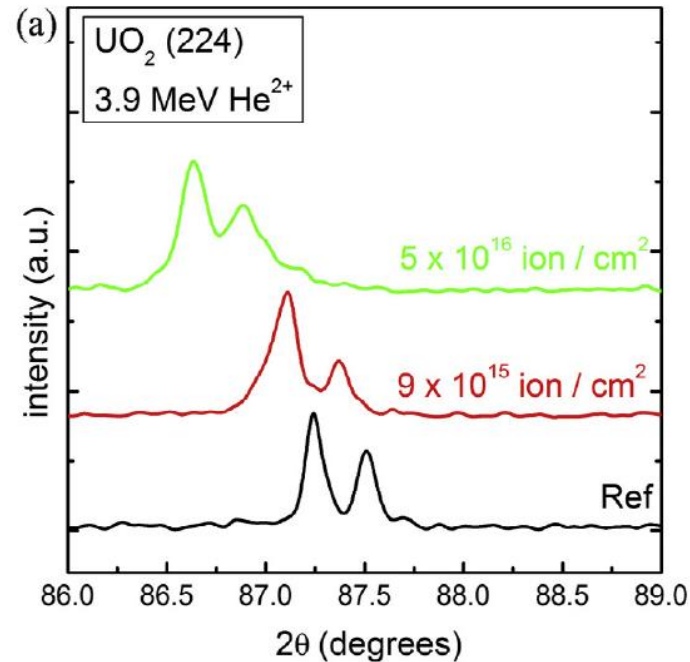
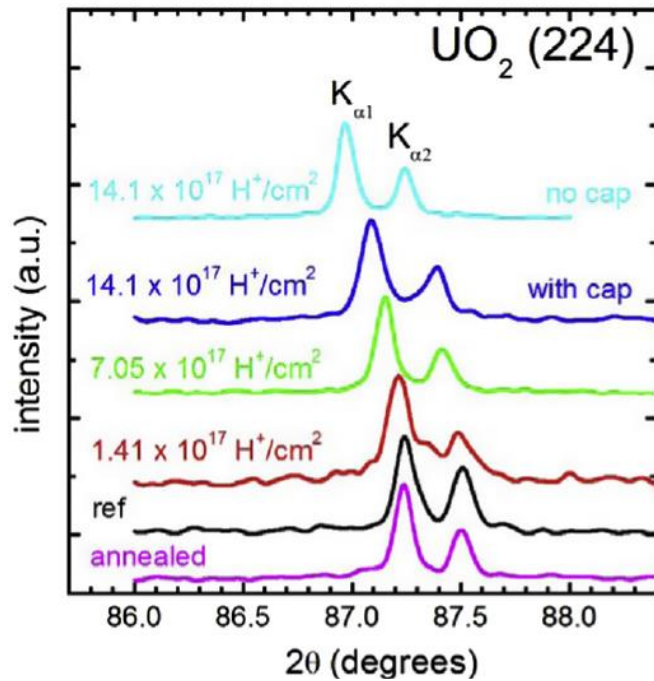


- Ion irradiations for ex-situ characterization are performed using ion beams at Texas A&M and U Wisconsin ( 2 MeV protons)
- In-situ ion irradiation and TEM were performed at ANL- IVEM ( 1 MeV Kr ions)
- Access through US DOE Nuclear Science User Facility (NSUF)

Pakarinen et al., J. Nucl. Mater. 454 ,283 (2014)  
Chauhan *et al.*, Materialia 15, 101019 (2021)

Lingfeng He *et al.*, Acta Materialia 208, 116778 (2021)  
Dennett *et. al.*, Acta Mater. 213, 116934 (2021)

# Impact of point defects on conductivity of $\text{UO}_2$



- $\text{UO}_2$  samples have been irradiated at Wisconsin IBL using light ions
- There is a correlation between conductivity reduction and lattice constant expansion

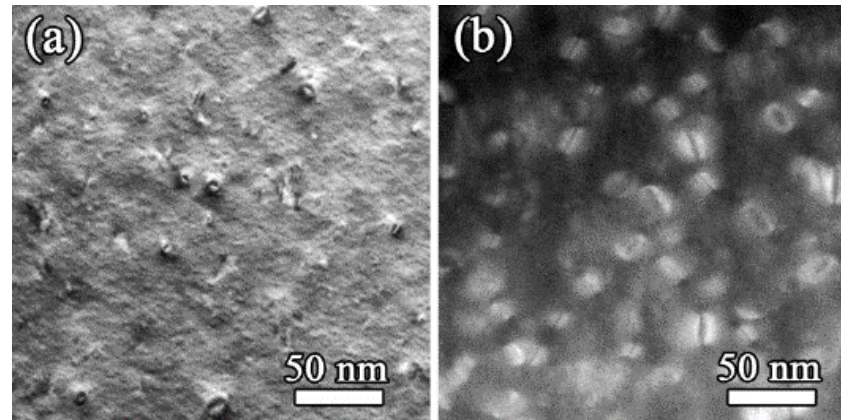
Pakarinen et al., J. Nucl. Mater. 454 (2014) 283  
Khafizov et al., Acta Materialia 193, 61 (2020)



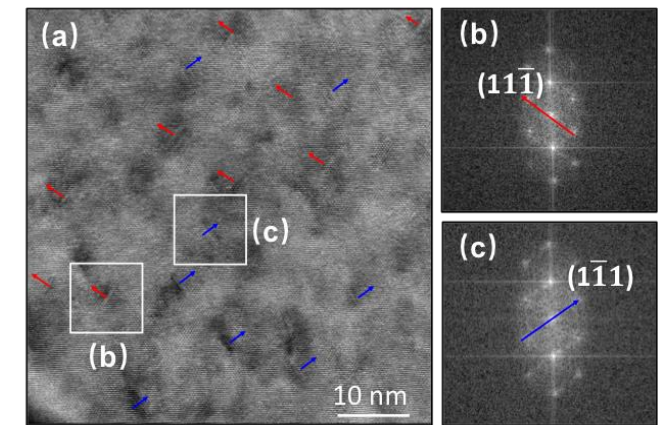
# Impact of dislocation loops in H<sup>+</sup> irradiated CeO<sub>2</sub>



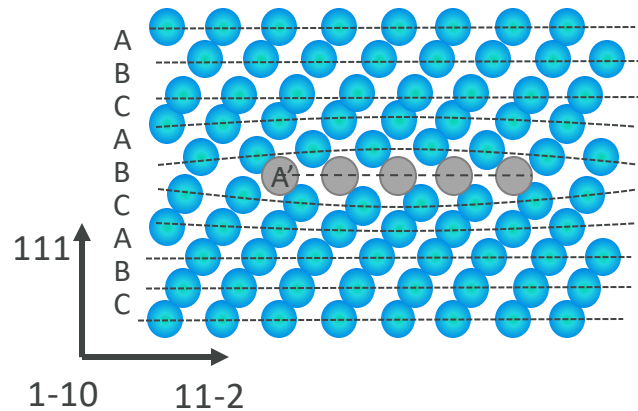
Dislocation loops in bright field TEM



Nature of loops by HRTEM



Faulted loop

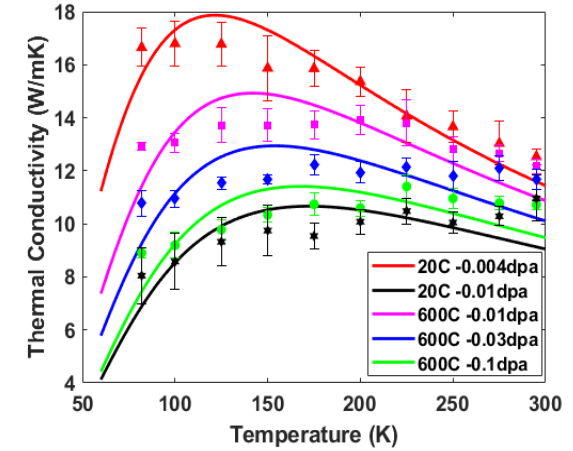
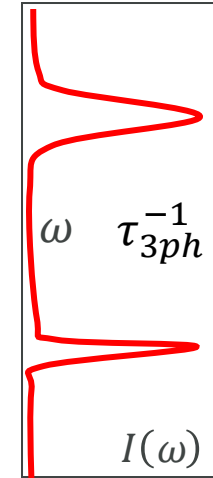
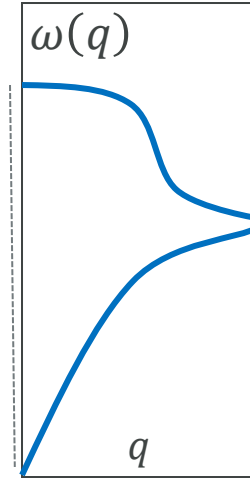
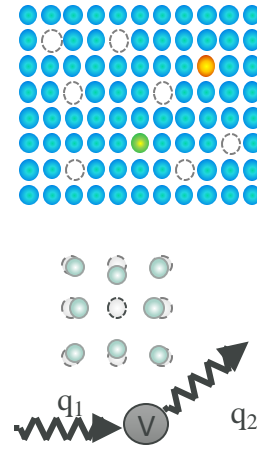
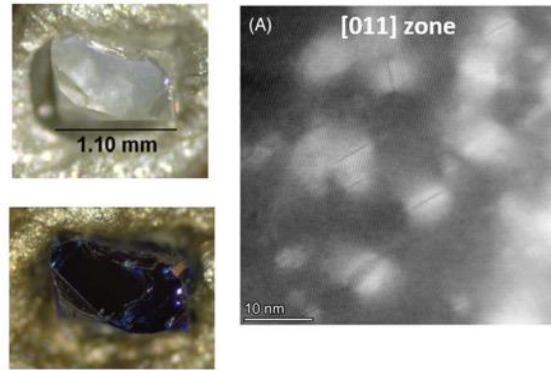


ID	T	Dose	Dislocation loops (TEM)		XRD
	(°C)	(dpa)	diameter (nm)	density (10 <sup>22</sup> m <sup>-3</sup> )	(10 <sup>4</sup> Δa/a <sub>0</sub> )
LF	600	0.14	3.6 ± 1.0	0.65	7.0
HF	600	0.14	4.0 ± 1.0	1.18	32
HF	700	0.20	7.4 ± 2.2	0.39	3.0

Khafizov *et. al.*, J. Amer. Ceram. Soc . 102, 7533 (2019)  
 Chauhan *et. al.*, Materialia 15, 101019 (2021)

# Integrated analysis in proton irradiated ThO<sub>2</sub>

Irradiations at  
Texas A&M, In-  
situ Argonne  
IVEM, PIE INL  
CAES, INL MFC



Microstructure evolution model

$$\frac{\partial C_i}{\partial t} = p_i + \sum_j R_{ij} C_i C_j$$

$$R_{ij} \propto D_0 e^{-E_m/k_B T}$$

$$\tau_{pd}^{-1}(C_i, S_i^2)$$

$$\tau_{loop}^{-1}(N_L, R_L)$$

$$\tau_k^{-1} = \tau_{3ph}^{-1} + \tau_{pd}^{-1} + \tau_{loop}^{-1}$$

$$\kappa = \frac{1}{V} q \sum C_q v_q^2 \tau_q$$

Experimental characterization

( $N_L, R_L$ ) - TEM

$\Delta a/a = C_i (\delta a/a)_i$  - XRD Lattice expansion

$PS = C_i PS_i$  - Positron spectroscopy

$A = C_i A_i$  - Absorption spectra

$P = C_i P_i$  - Photoluminescence spectra

Chauhan *et al.*, *Materialia* 15, 101019 (2021)

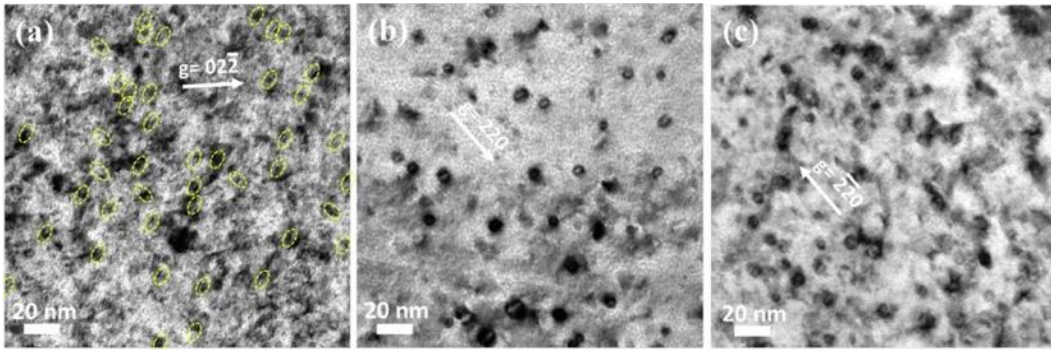
Dennett *et al.*, *Acta Materialia* 213, 116934 (2021)

Deskins *et al.*, *Acta Materialia* 241, 118379 (2022)

Lingfeng He *et al.*, *J Amer. Ceram. Soc.* 105, 5419 (2022)

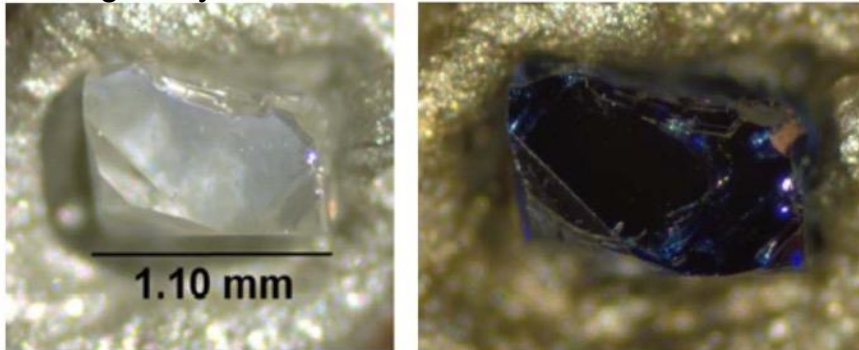


# Integrated analysis in proton irradiated ThO<sub>2</sub>

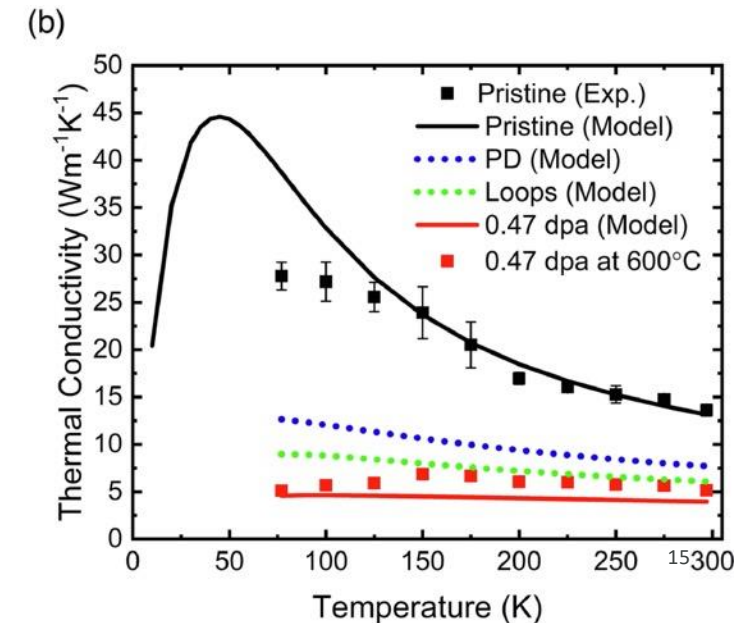
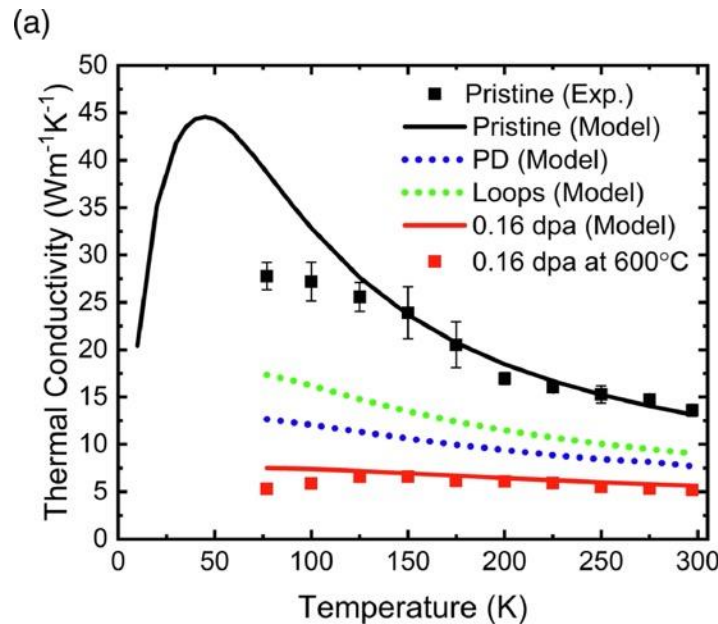
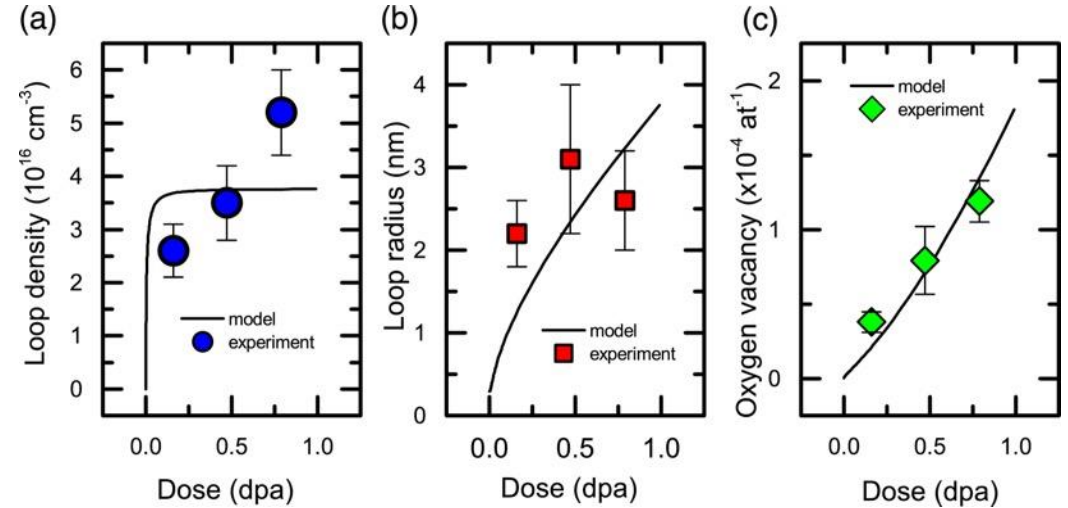


Pristine ThO<sub>2</sub>  
single crystal

Post-Irradiation with  
2 MeV H<sup>+</sup> ions

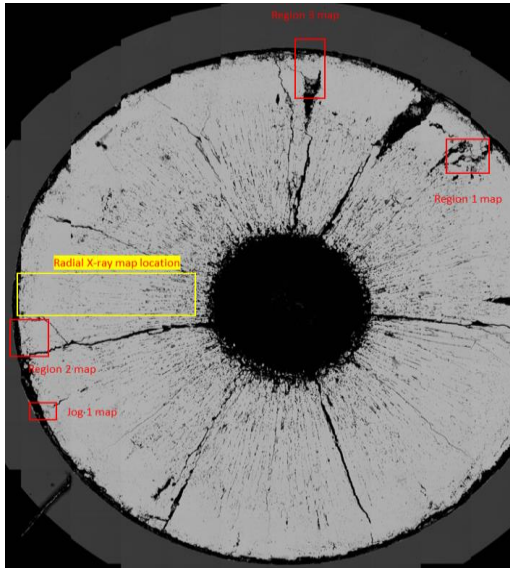


- Hydrothermally grown single crystal ThO<sub>2</sub> irradiated at Texas A&M IBL



Dennett *et al.*, Acta Materialia 213, 116934 (2021)

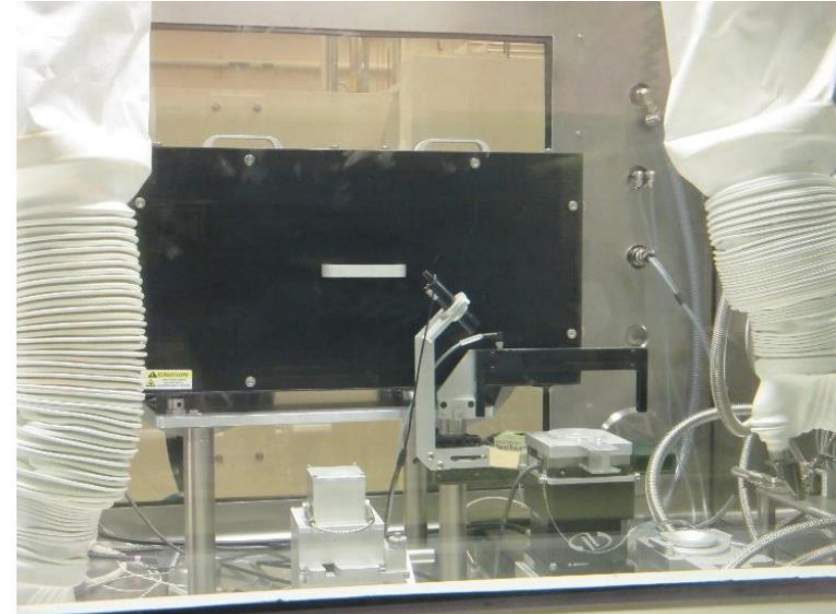
# Radial characterization of thermal conductivity for the validation of fuel performance models



6.3% FIMA SFR MOX sample  
F. Cappia, et al., INL/EXT-21-61757, 2021

- Thermoreflectance-based conduction measurement.
- Capable of measuring irradiated nuclear fuels with very high burnup
- Discretized measurements down to  $15 \mu m$ .
- Allows for validation of radial thermal conductivity models and integrals

- Characterization of MOX fuel along the radial direction provides a validation of material properties of nuclear fuel performance models.
- Access through DOE NE NSUF RTE led by BYU and Tsveti Pavlov

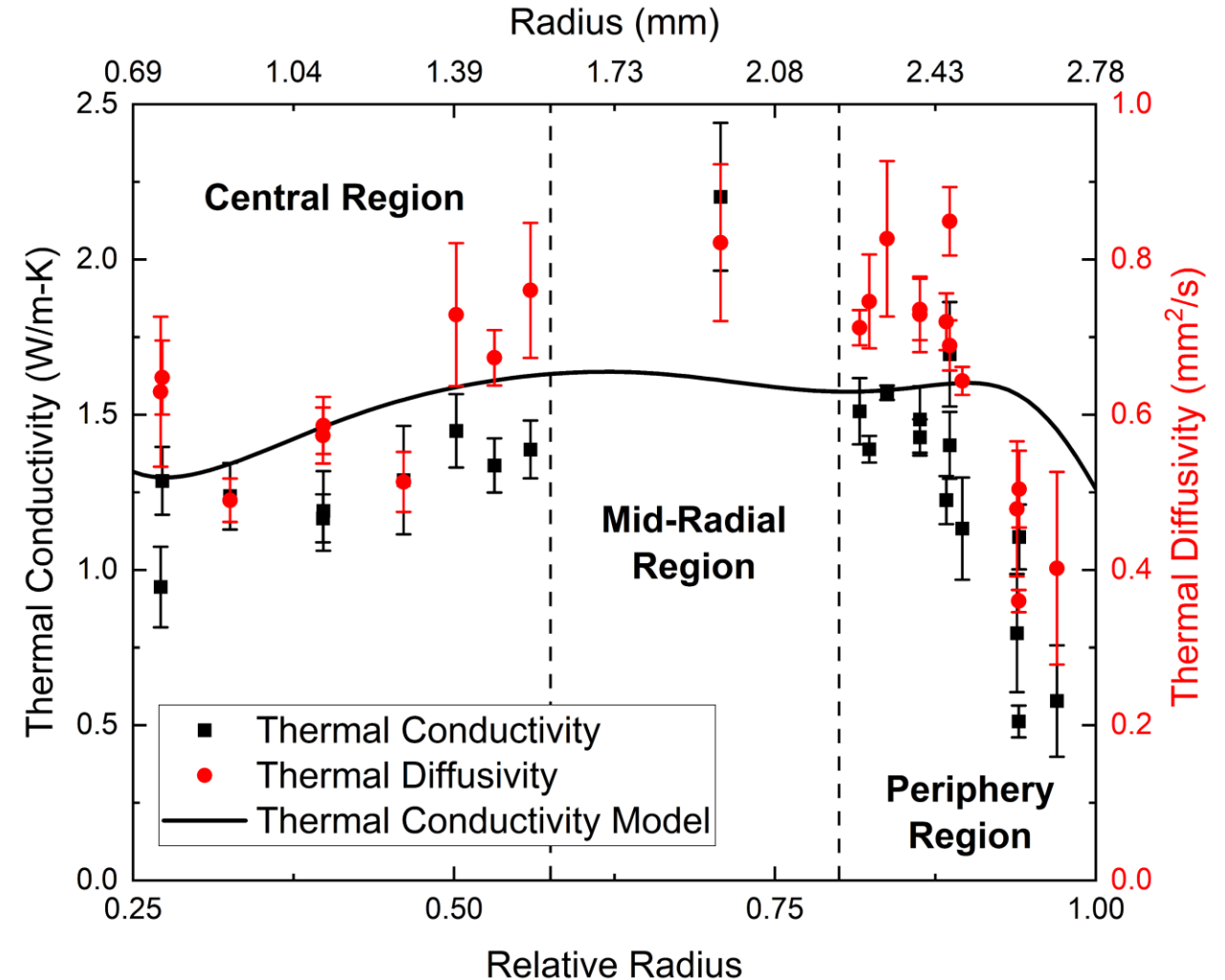


Thermal conductivity microscope  
Adkins, Cynthia A, et al., INL/EXT-19-55902 (2019)



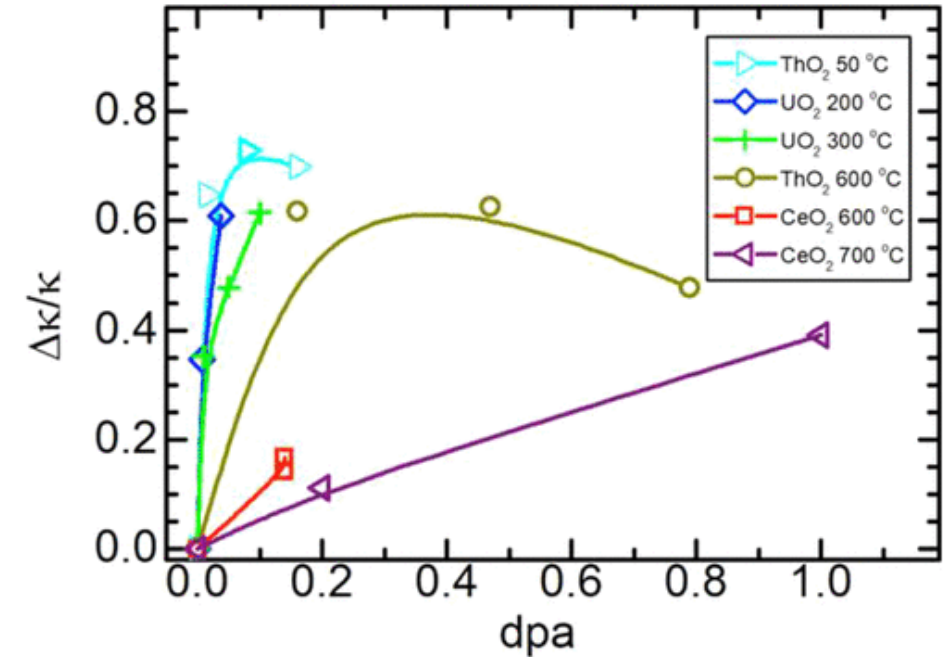
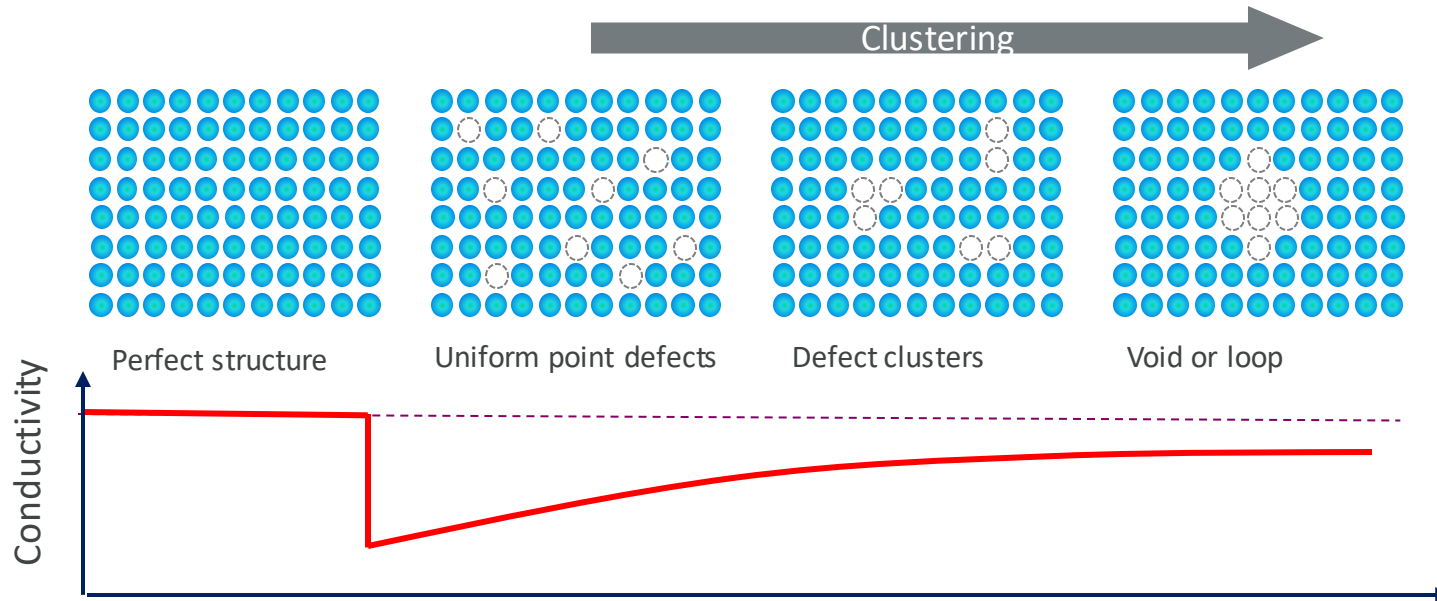
# Estimating radial thermal conductivity

- Comparison to Lucuta-Inoue correlation
- Good agreement in the central region of fuel, but unable to capture the complexity of the high burnup structure.
- Further data needed about the mid-radial regime to adequately describe porosity migration, and lack of Pu enrichment.



J. Ferrigno, *et al.*, submitted to JNM, 2023

# Impact of clustering on thermal conductivity



- In insulating materials, defects lead to reduction in thermal conductivity
- Clustering of point defect leads to recovery of conductivity
- NEMD simulations using empirical potentials support this picture

Hurley *et al.*, Chemical Reviews 122, 3711 (2022)  
Miaomiao Jin *et al.*, J. Nucl. Mater. 566, 153758 (2022);  
Dennett *et al.*, APL Materials 8, 111103 (2020)