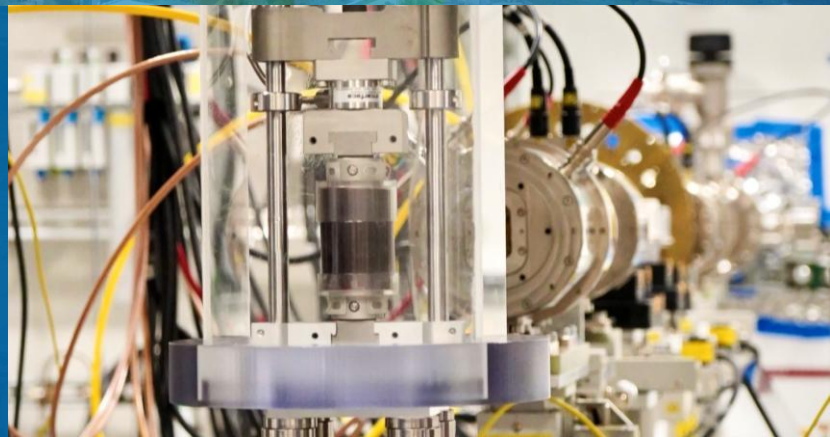


NUCLEAR SCIENCE USER FACILITIES PROGRAM REVIEW MEETING
MAY 11-13, 2026

ACTIVATED MATERIALS LABORATORY AT THE ADVANCED PHOTON SOURCE



XUAN ZHANG
Nuclear Science and Engineering
Argonne National Laboratory

JONATHAN ALMER
X-ray Science
Argonne National Laboratory



Argonne National Laboratory is a
U.S. Department of Energy laboratory
managed by UChicago Argonne, LLC.



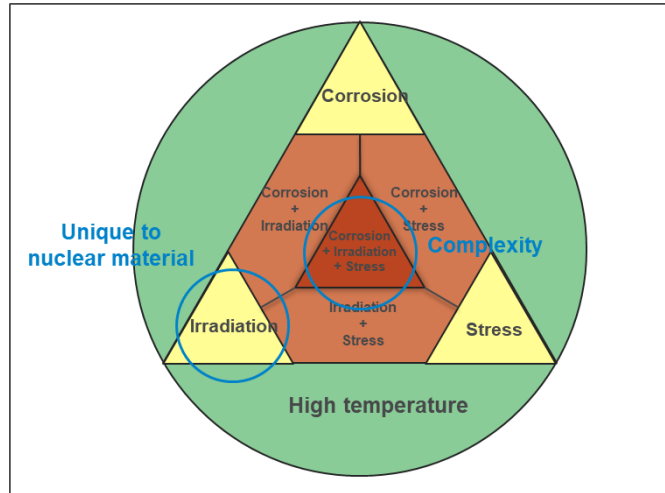
ACKNOWLEDGMENT

- NSE and APS support
 - Meimei Li
 - Jonathan Almer
 - Ali Mashayekhi
 - Jun-Sang Park
 - Peter Kenesei
 - Seunghee Oh
 - Huy D Tran
- Radiological tech
 - Loren Knoblich
- Health physics
 - Simei Yan
 - Shane Reese
 - Justin Maxwell
 - Michael Henry
 - John Edwards
- APS operations
 - Wendy VanWingeren
 - Elizabeth Schmidt
 - John Quintana

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MATERIAL CHALLENGES IN NUCLEAR ENERGY

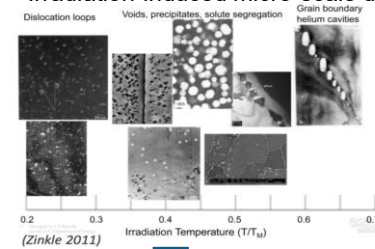
Materials used in nuclear reactors—such as structural alloys, fuel cladding, and nuclear fuels—must endure **extreme environments**, including neutron irradiation, high temperatures, mechanical stress, and corrosive conditions. These factors lead to **complex degradation mechanisms**.



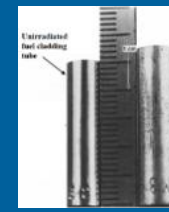
Collision cascade: A few nms, a few ps



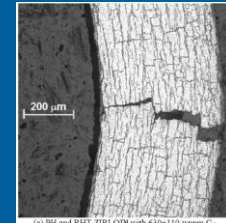
Irradiation-induced micro-scale defects



Irradiation embrittlement



Swelling



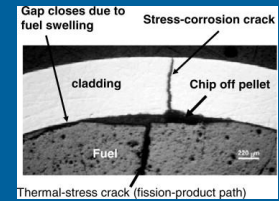
Hydriding and cracking in clad materials
(Billone 2012)



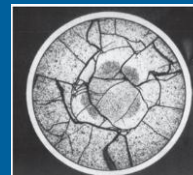
Stress corrosion cracking



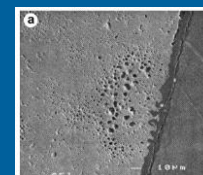
Irradiation creep



Thermal-stress crack (fission-product path)

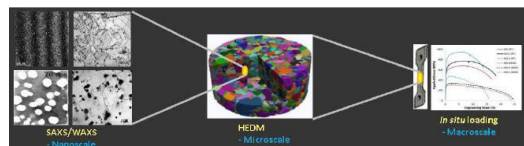
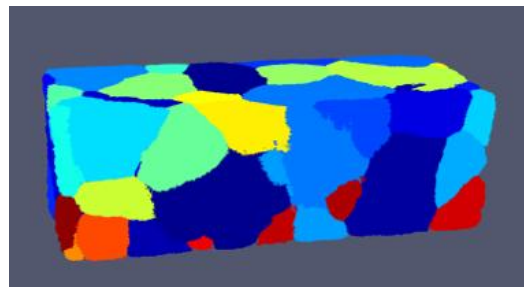
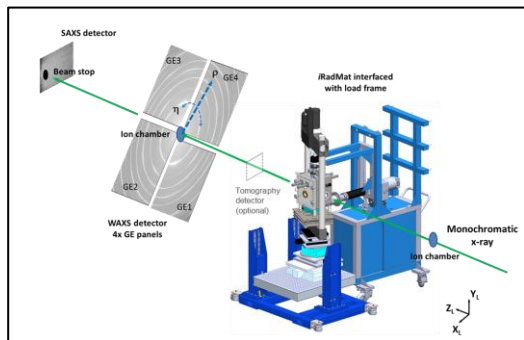


Fragmentation of fuel elements
(Ewing 2015)



Fission gas bubbles
(Olander 2009)

Synchrotron X-ray Techniques for Nuclear Materials



Capabilities:

1. *In situ* dynamic measurements

- *In situ* observation of materials response to external stimuli
- Complex sample environments (loading, heating, corrosion)

2. Non-destructive 3D characterization

- Mapping microstructural and micro-mechanical heterogeneity at grain level

3. Multiple length scales in one experiment

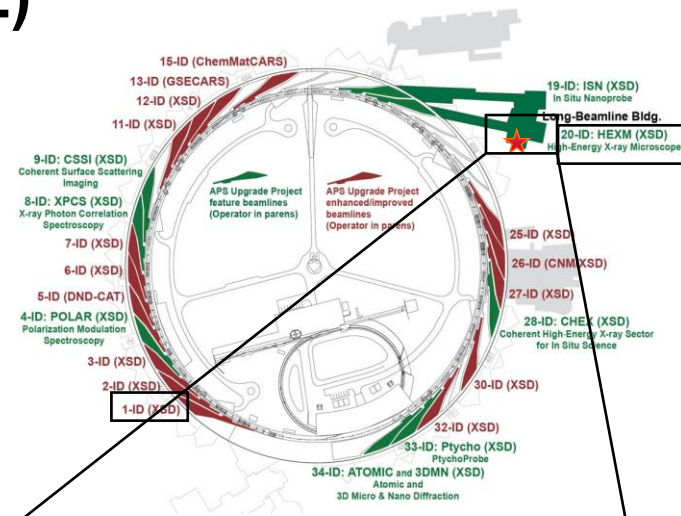
- From macro to meso to micro, with different modalities, all in one experiment

Advantages:

- Minimum sample preparation (friendly to radioactive samples)
- Sampling mm³ volume (great statistics)
- Comprehensive sample environment
- Direct structure-property correlation
- **Real materials, real environments, non-destructive, *in situ*, 3D**

Activated Materials Laboratory (AML)

- The AML is a **Low-Activity Specimen Preparation Laboratory** next to the 20-ID **High Energy X-ray Microscope (HEXM)** beamline in the Long Beamline Building (LBB) at the APS, constructed as part of the APS-Upgrade Project
- The AML is a Nuclear Science User Facilities (**NSUF**) partner user facility, started user operation in **July 2025**
- The **AML is partnered with high-energy beamlines 1-ID and 20-ID at the APS**



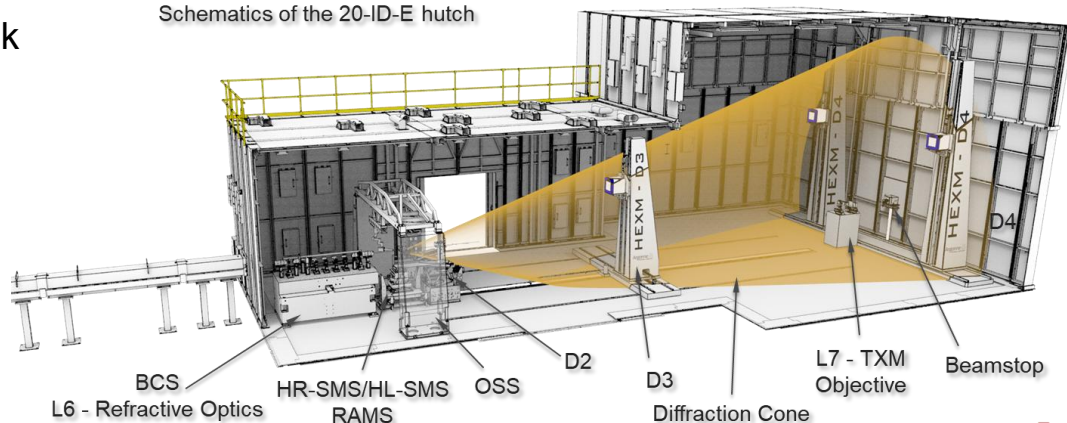
AML Partnership with APS beamlines 1-ID & 20-ID

- The **AML-APS partnership** is established through a Partner User Proposal (**PUP**), allocating a portion of the beamtime at **1-ID** and **20-ID** to NSUF users
 - Both beamlines offering world-leading high-energy X-ray (35-120 keV) techniques
 - 20-ID High-Energy X-ray Microscope (HEXM) beamline is one of the two long beamlines
- **First batch of radioactive samples** arrived at the AML in August 2025
- **First NSUF beamline experiment** took place at 1-ID-E during September 25-30 (more on this later).

NSUF leadership team visting 20-ID and AML in June 2025

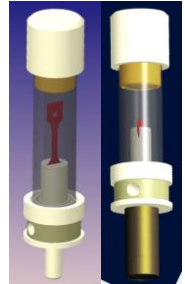
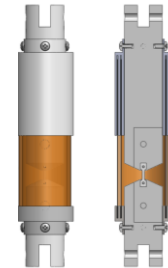
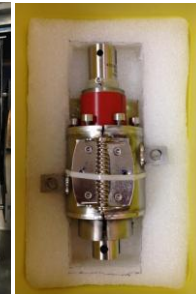
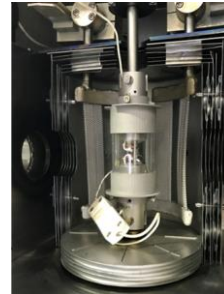


Schematics of the 20-ID-E hutch



AML Scope and Function

- **A central lab** providing encapsulated rad samples for all APS beamlines
- **A radiological facility**
 - Radiation exposure limit: **100 mR/h at 30 cm**
 - Nuclear fuel samples will be handled inside glove boxes
 - Radiologically engineered controls/w HEPA filtered exhaust
- **A Radioactive Specimen Preparation Lab**
 - Receiving/shipping samples
 - Handle open rad samples in solid form
 - Encapsulate samples
 - Support beamline experiments
 - Interface with APS's Radioactive Sample Safety Review Committee (RSSRC)
 - Short-term sample storage



AML Components

AML fact sheet:

<https://anl.box.com/s/5mwlwx22qtjdchm8xk2qpvv9cd5y7ehb>

Glove boxes, fume hoods, and hoist



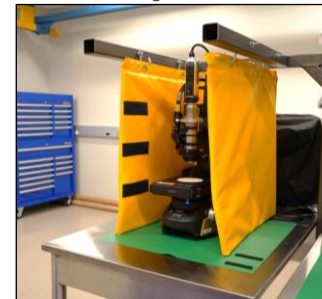
Lead-shielded cabinets, barriers, and cart



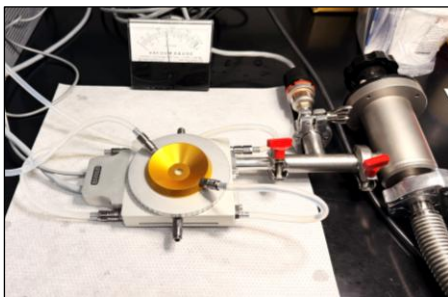
Mezzanine and basement



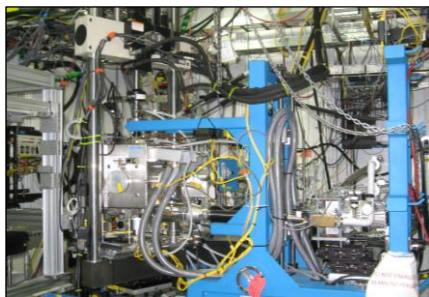
Shielded Keyence VHX 7000 digital



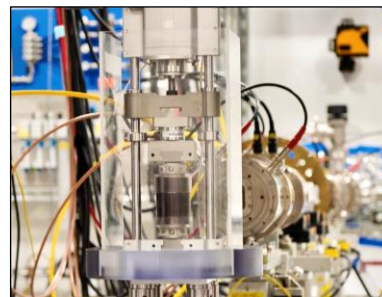
Linkam TS1500 heater
(1500°C, vacuum compatible)



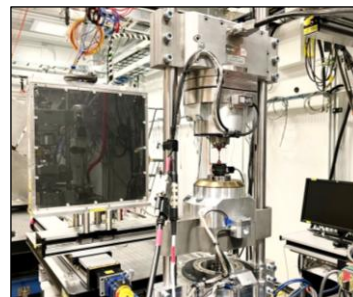
The iRadMat vacuum furnace + MTS load frame



Psylotech 4.5 kN μ TS system



Psylotech xTS system with
in-grip rotation





CAPABILITY DEVELOPMENT IN FY26



U.S. DEPARTMENT
of ENERGY

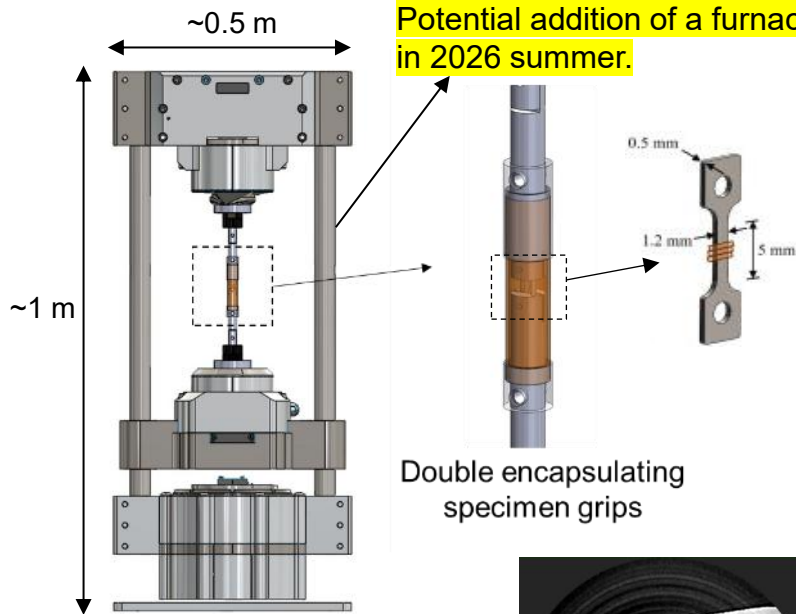
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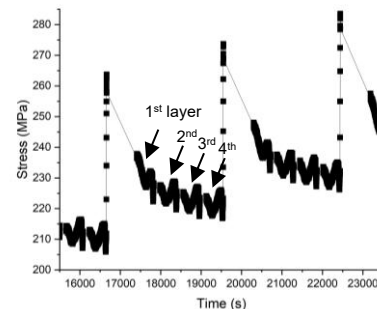
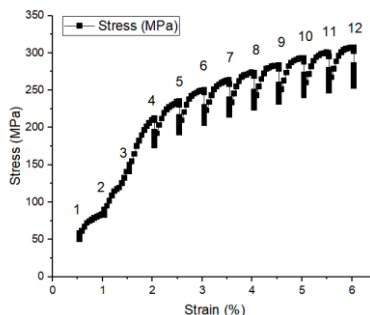
New load frame with in-grip rotation is commissioned

- Quasi *in-situ* 3D measurements are demonstrated in February 2026

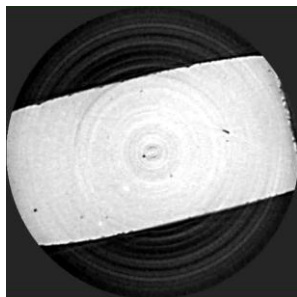
Potential addition of a furnace in 2026 summer.



- Hand-shake between load frame and beamline control enabled unmanned operation for the entire duration of experiment (~ 10 hours)

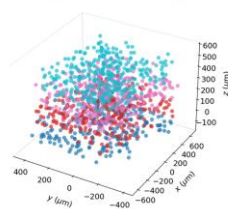


Tomography reconstruction of a 3D-printed stainless-steel sample under 150N load, showing micro-voids.



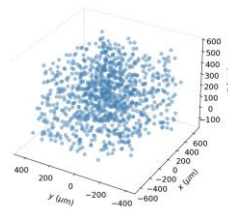
Reconstruction from diffraction rings with MIDAS

• Scan 0 • Scan 1 • Scan 2 • Scan 3



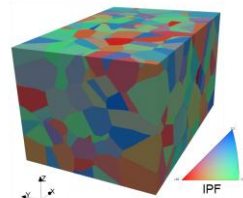
Before stitching:
Scan 1: 603 grains
Scan 2: 666 grains
Scan 3: 780 grains
Scan 4: 792 grains

Stitching from overlapping scans to merge/remove grains



After stitching:
Merged 582 grains
Total 2208 grains
Removed 51 grains outside expected domain

Reconstructing grains from grains centroids

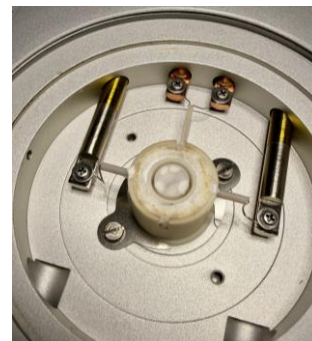
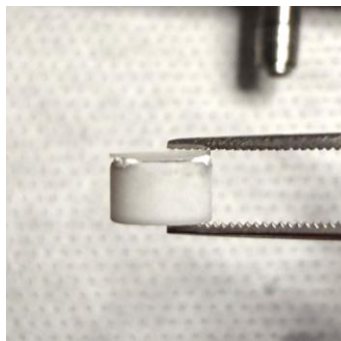
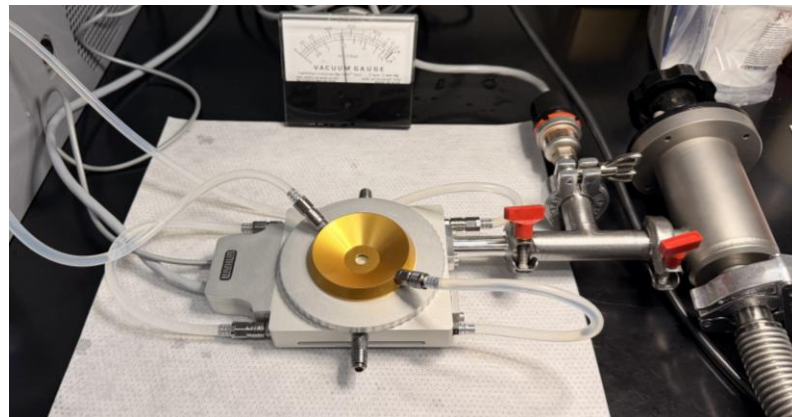
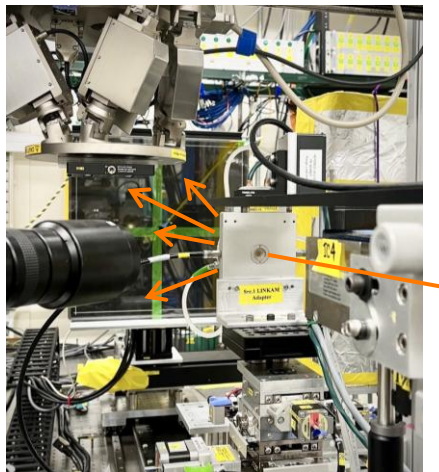


New heater with vacuum is commissioned

- Dummy sample heated in double-quartz encapsulation

Linkam TS1500V model

- Vacuum compatible to 0.05 Torr
- Up to 200°C /min heating rate
- Rated for 1500°C max temperature
- Practical 900°C max temperature for rad samples
- First RTE beamtime planned for summer 2026





USER PROJECTS IN FY26



U.S. DEPARTMENT
of ENERGY

Argonne National Laboratory is a
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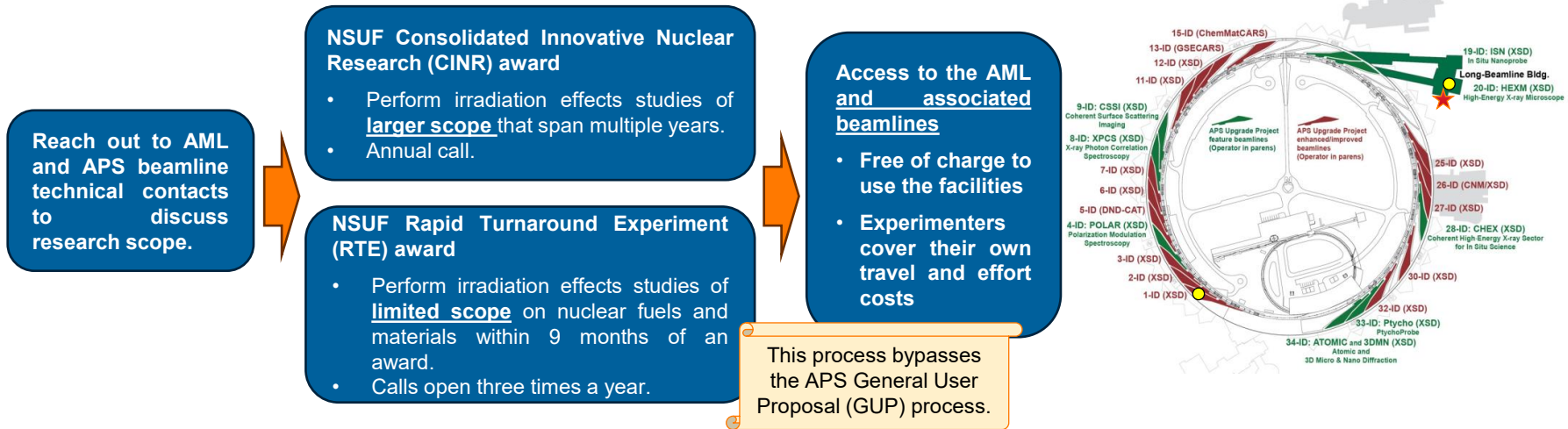
Argonne 
NATIONAL LABORATORY

The Argonne National Laboratory logo, which consists of a stylized triangle composed of three smaller triangles in green, blue, and red.

DEVELOPING AML USER BASE

Seeking user input

NSUF research supports DOE-Office of Nuclear Energy's missions. Most of the research looks at either understanding the mechanisms of radiation on materials and fuels to address the challenges of the current fleet of reactors, or looks at materials and fuels for the next generation. – NSUF website



Currently, the AML has **7 active projects**

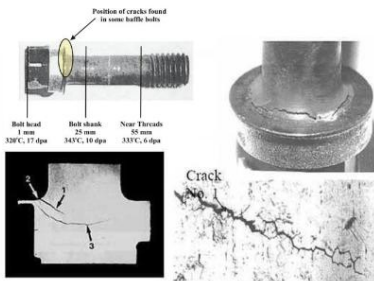
- 2 CINR, 4 RTE, 1 super RTE
- Users coming from various national laboratories and universities
- Activated samples of nuclear structural alloys & fuel cladding materials

FIRST USER EXPERIMENT (9/25-9/30/2025)

CINR 24-31412 (UIUC): Characterization Of Irradiation-assisted Stress Corrosion Cracking In 316 Stainless Steel Baffle-former Bolts Harvested From Commercial Pressurized Water Reactor

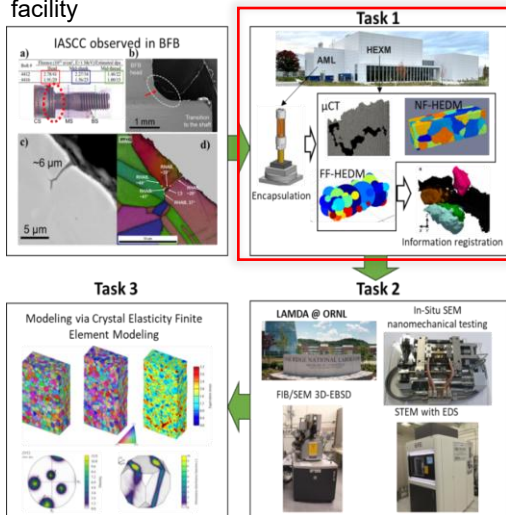
Objectives:

Assess the **mechanisms** for initiation and development of irradiation-assisted stress corrosion cracking (**IASCC**) in austenitic stainless steel internal components harvested from a commercial pressurized water reactor (PWR)



Logical Path:

The research will combine microstructural analysis at LAMDA-ORNL and using the AML-HEXM facilities at APS-ANL to characterize IASCC, supplemented by crystal-plasticity FEM analysis at the INL-HPC facility



FIRST USER EXPERIMENT (9/25-9/30/2025)

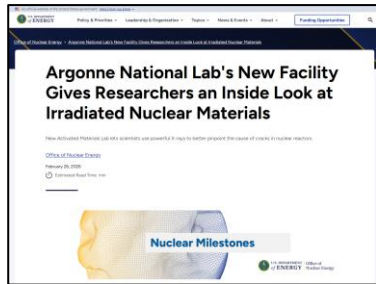
CINR 24-31412 (UIUC): Characterization Of Irradiation-assisted Stress Corrosion Cracking In 316 Stainless Steel Baffle-former Bolts Harvested From Commercial Pressurized Water Reactor

Objectives:

Assess the **mechanisms** for initiation and development of irradiation-assisted stress corrosion cracking (**IASCC**) in austenitic stainless steel internal components harvested from a commercial pressurized water reactor (PWR)

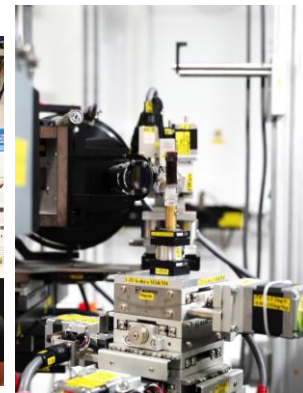
Logical Path:

The research will combine microstructural analysis at LAMDA-ORNL and using the AML-HEXM facilities at APS-ANL to characterize IASCC, supplemented by crystal-plasticity FEM analysis at the INL-HPC facility



This is the **first time** in the APS history that **radioactive specimens** with beta/gamma dose rates **higher than 5 mR/h at 30 cm** were brought to an APS beamline hutch, transforming the hutch to a temporary **Radiation Area (RA)**.

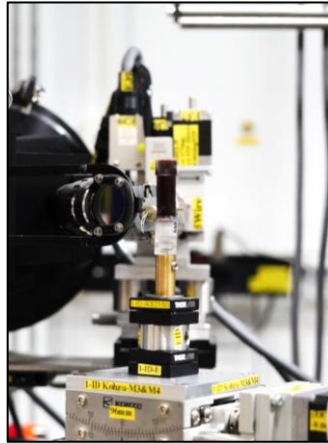
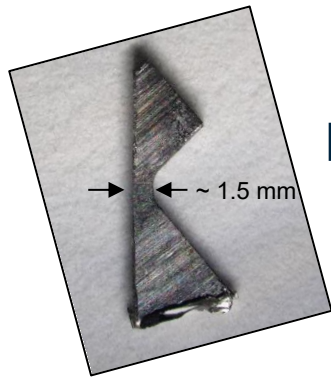
This achievement was highlighted on DOE-NE website as a **Nuclear Milestones article**. It brings a new era of nuclear materials research at the APS.



PRELIMINARY RESULTS AROUND AN IASCC CRACK

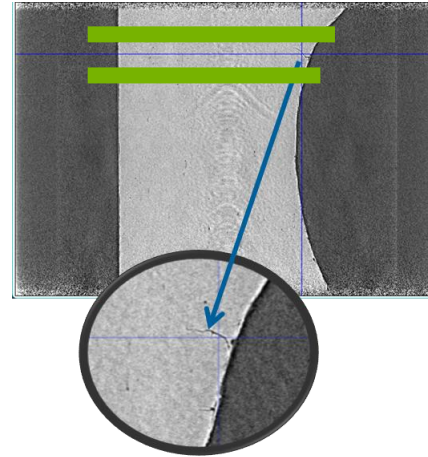
- Sample 4416-CS2-A, 29 dpa

- **Two beamtimes have been performed at 1-ID**
 - September 2025: 4 specimens, tomo & nf-HEDM on 2, identified cracks
 - February 2026: 2 specimens, tomo & nf-HEDM on 1 focusing on the crack region

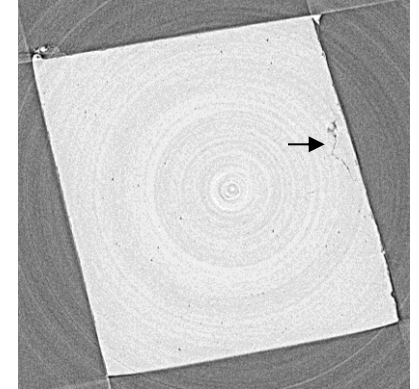


Near-field HEDM
(Layer #12 out of 21)

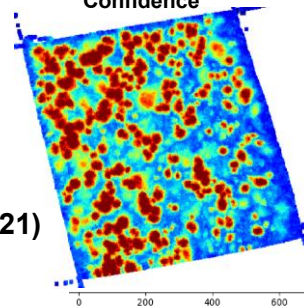
Side-view in tomo



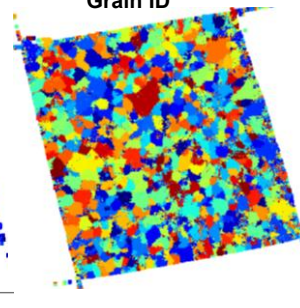
Top-down cross-sectional view in tomo



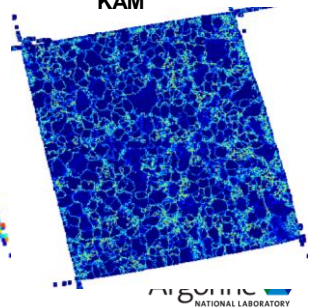
Confidence



Grain ID



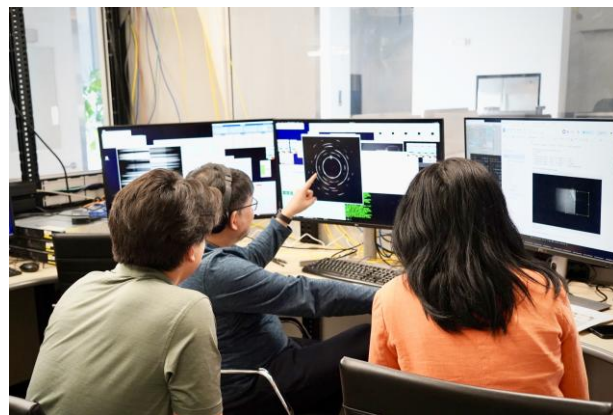
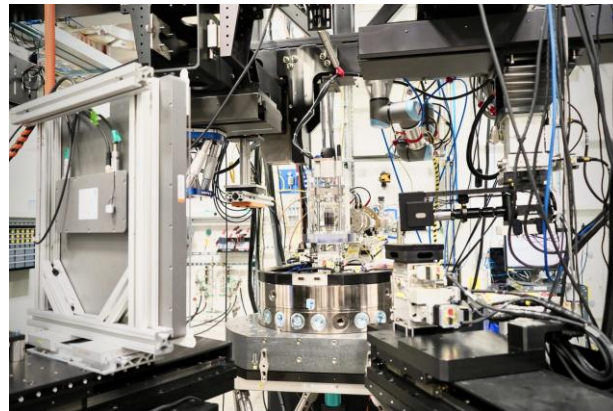
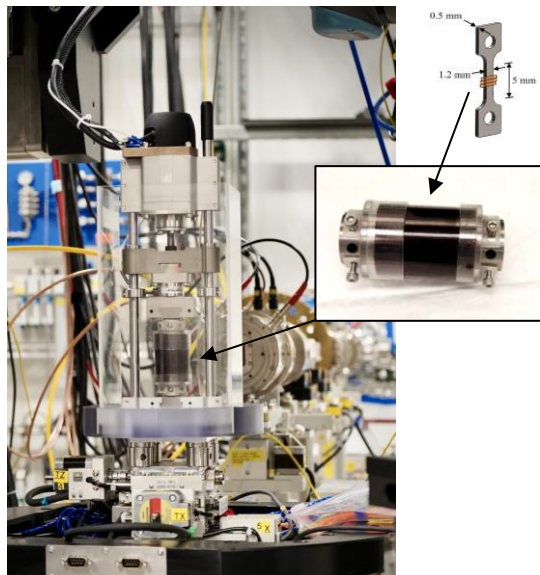
KAM



FIRST *IN-SITU* EXPERIMENT (4/16-4/19/2026)

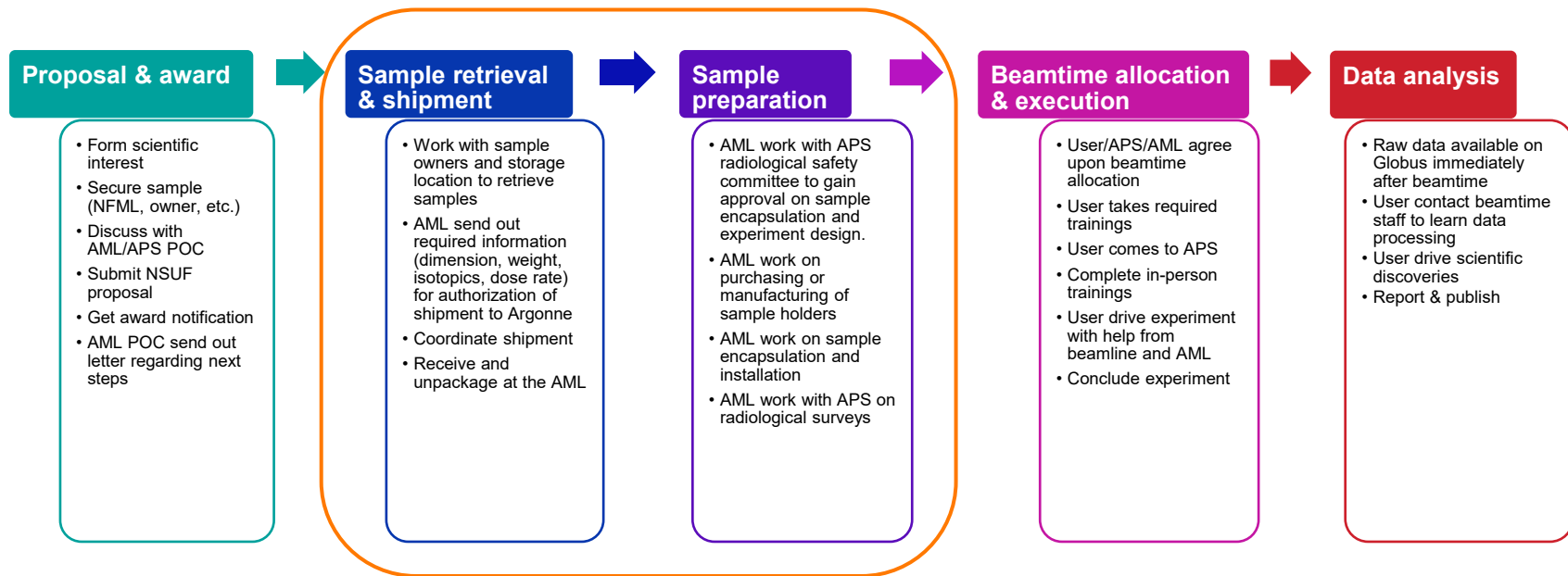
RTE 25-5409 (INL): In-Situ Synchrotron X-ray Diffraction Study During Tensile Deformation of Neutron Irradiated MA957 ODS Alloy

- Users requested 3 NFML samples (MA-957 ODS steel) which are part of irradiation experiment 08-92 (UIUC)
- Samples were subjected to slow tension tests at room temperature while x-ray diffraction data was continuously recorded
- This is the first radiological experiment in the brand-new 20-ID-E HEXM beamline; individual sample dose rate was 40 mR/h at 30 cm



HOW AN AML PROJECT LOOKS LIKE, *FROM START TO FINISH*

- RTE 25-5409 (INL) as an example



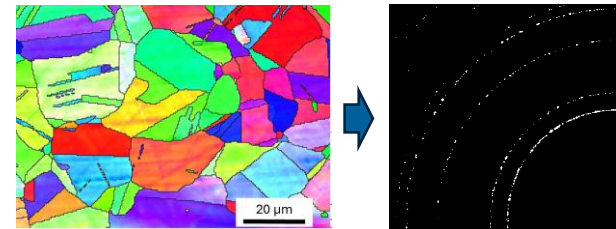
AML drives the most time-consuming and hazardous processes so users can focus on research.

A FEASIBILITY STUDY ON OTHER NFML SAMPLES

Related to RTE 25-5313 (ANL): Investigation of Elastic Interactions and Mechanical Behaviors in NF709 Using Coherence Enhanced High Energy Diffraction Microscopy

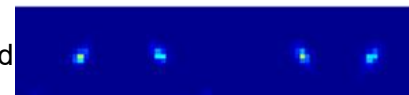
- Users requested 2 NFML samples (NF709 stainless steel) which are part of irradiation experiment 08-331 (UW-Madison)
- Ex-situ ff-HEDM measurement confirmed grainy microstructure and confirmed observable irradiation effect
- This is the second radiological experiment in the brand-new 20-ID-E HEXM beamline; individual sample dose rate was **70 mR/h at 30 cm**

Grainy pattern

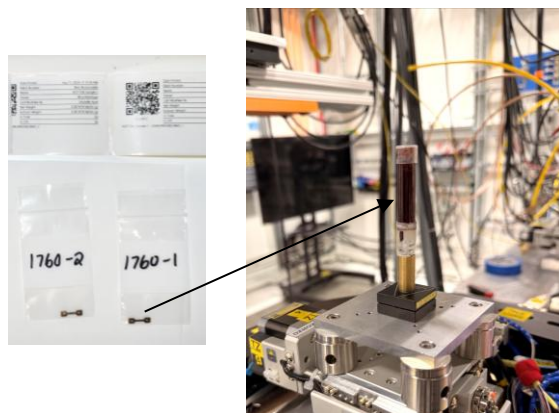
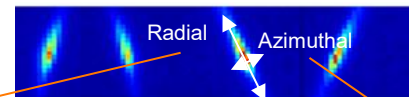


| Reactor Name | Material Code | KGT Num | As Run Temp | As Run Total Dose |
|--------------|---------------|---------|-------------|-------------------|
| ATR | NF709 (M5) | 1760 | 451.5 | 4.04 |

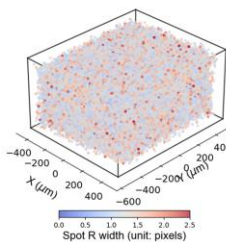
Unirradiated



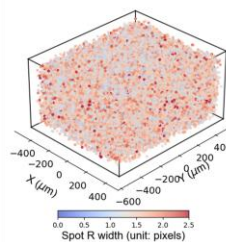
Irradiated



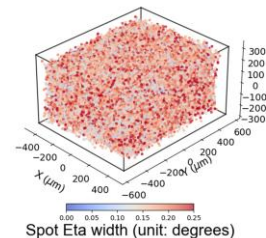
Control specimen



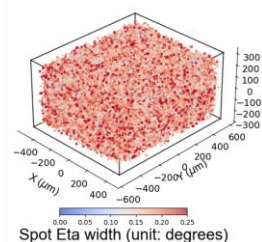
Irradiated specimen



Control specimen



Irradiated specimen





Activated Materials Laboratory (AML)

In summary, the AML has had a great start in FY26. We look forward to working with users on capability development and exciting research.

Questions?

xuanzhang@anl.gov

almer@anl.gov

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U.S. DEPARTMENT
of ENERGY